

238

HSL SERIES

150 ton (137 mt) Lattice Crawler Crane

- Tier 4i Isuzu power 282hp (210 kw) (high sulphur version available)
- Standard freefall wet brake winches with automatic mode, 26mm wire rope front & rear
- 30 ton (27.2 mt) jib
- Hook and pin side frames
- HSL-style operator's cab
- Modular counterweight design
- Range control
- Upper guard rails
- Rear view camera with color monitor
- Bullet-proof hydraulic pilot-operated controls
- BIG capacities
- Luffer-ready



Link-Belt
CRANES

238 HYLAR B HSL SERIES

150 ton (99.97 mt) Lattice Boom Crawler Crane

- Transport complete crane with base section and optional 10 ft (3.05 m) rigging insert, less sideframes and counterweight under 90,000 lbs (40 823 kg)
- 7-piece counterweight system design with innovative removal system
- Latest rated capacity limiter with color graphics
- Power-up/down with auto brake OR freefall
- Superior capacities

Checklist

- ✓ Upper guardrail
- ✓ Rear view camera
- ✓ Travel and swing alarm
- ✓ Cat walks
- ✓ Optional winch view camera

Counterweight "biscuit" design allows for various configuration options and easy transport

Audio visual swing alarm

Non-slip safety strips, full-length catwalks and sideframe steps provide sure-footed access to the crane upper

Compact, high torque final drive with multi-speed travel

Hook and pin side frames

Rope guards and polyamide sheaves
Sealed boom hoist bearings in mast and ball

Remote-control operated hydraulic counterweight removal cylinders

Redundant limit switcher

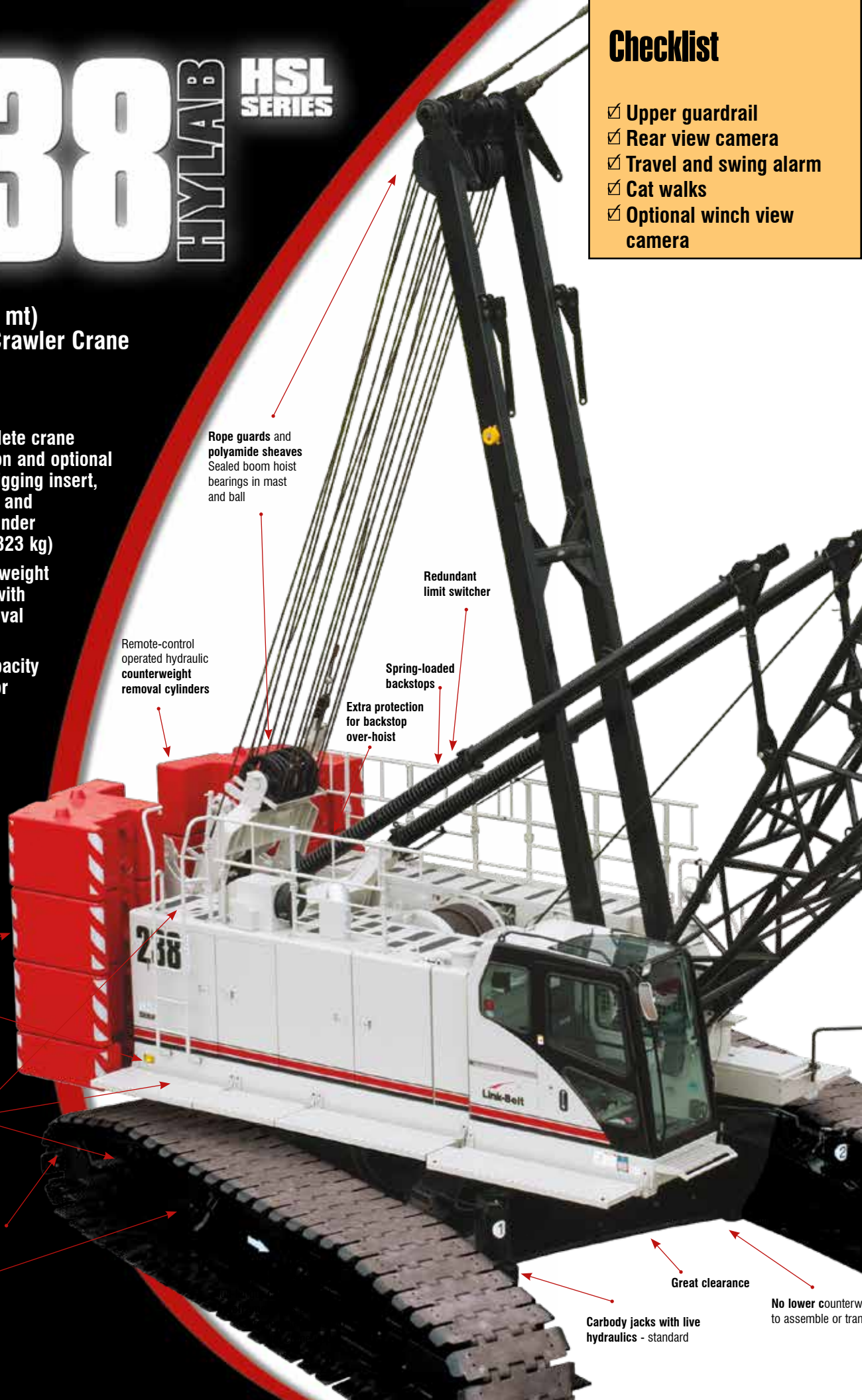
Spring-loaded backstops

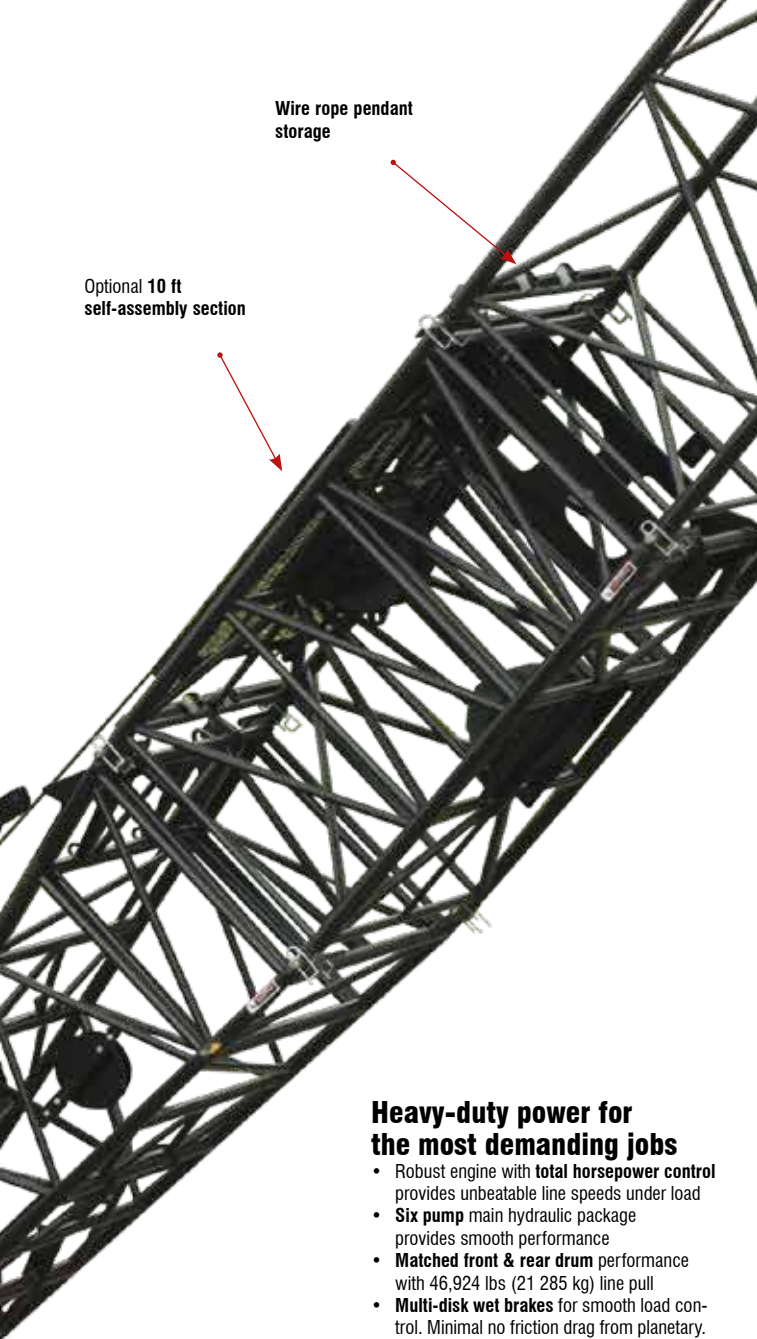
Extra protection for backstop over-hoist

Great clearance

Carbody jacks with live hydraulics - standard

No lower counterweight to assemble or transport





Wire rope pendant storage

Optional 10 ft self-assembly section

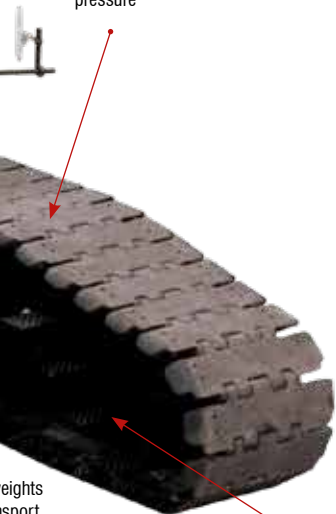


Excellent access for all routine engine and hydraulic maintenance

Heavy-duty power for the most demanding jobs

- Robust engine with **total horsepower control** provides unbeatable line speeds under load
- **Six pump** main hydraulic package provides smooth performance
- **Matched front & rear drum** performance with 46,924 lbs (21 285 kg) line pull
- **Multi-disk wet brakes** for smooth load control. Minimal no friction drag from planetary.
- **26 mm rope** on front and rear hoists with automatic pawl and grooved lagging
- **True gravity freefall** for cycle-type work, pile driving
- **Dual swing drives** provide smooth swing control
- **High travel torque**

Full contact 44" (1.12m) track shoes designed for maximum contact area minimizes ground bearing pressure



Options include:

- **Third drum** features with controlled free spooling capability for pile driving applications or power up/down as auxiliary hoist line
- **Third drum power-up/power-down** with auto-brake provides auxiliary 3rd line for conventional and luffer use

Completely sealed lower, sealed (oil-filled) track rollers, and drive planetaries and compact hydrostatic drives add up to outstanding reliability and near-maintenance-free operation.





HSL capacity limiter with high visibility color graphic display

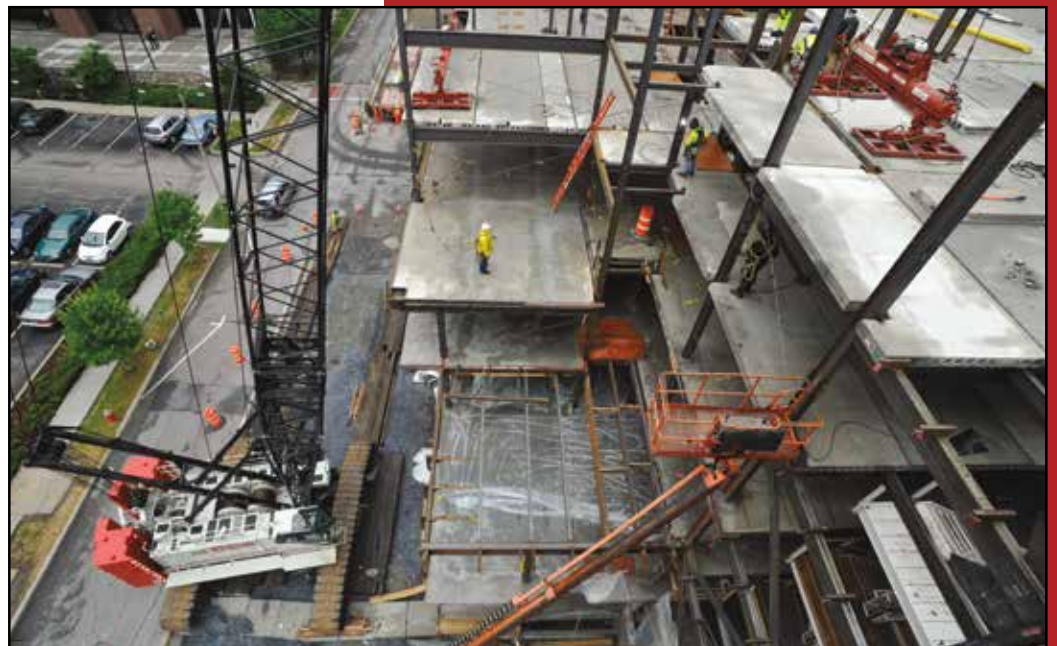
Awesome air, comfort & control at your fingertips

The spacious HYLAB cab is ergonomically designed for maximum visibility, operating comfort and control with these standard feature:

- 18,000 BTU air conditioning and 19,000 BTU heating run through upper and lower vents
- Rating capacity limiter with load cell located in boom hoisted dead end
- Pilot-operated armchair controls with adjustable sliding console
- Foot throttle pedal
- Travel levers conveniently located on right hand console

Operator's cab console features include:

- Complete engine monitoring
- Rear view monitoring
- Free-fall mode indicator
- Anti-two block override switch
- Boom hoist override switch
- Limit alarm indicator light
- System override switch and indicator light
- Front, rear and third drum lock switch



Available attachments provide strength and versatility

Conventional open throat boom

- 260 ft (79.25 m) conventional boom
 - 70" x 62" (1.78 x 1.57 m) in-line pin-connected tube boom attachment and open throat top section
- Main chord members are made with 100,000 psi yield material with high strength lattice.
- Wire rope pendants stow with boom connecting pins on each extension for ease of transport.
- Boom suspension is achieved through 14-part boom hoist reeving.
- Standard equipment wear blocks protect lattice sections from wire rope scuffing.

Auxiliary 5 ft (1.5 m) tip extension

- Optional — designed to provide clearance between two working hoist lines

Fixed jib

- 30 ft to 80 ft (9.14 - 24.38m)
- Offset angles at 5°, 15° and 25°

Boom and jib — open throat

- 230 ft + 80 ft (70.10 + 24.38 m) tube boom + fixed jib
- 313 ft (95.40 m) maximum tip height

Luffing attachment

- 27 ton (24.5 mt) capacity, 345 ft (105.16 m) luffing attachment with 360° capacities, utilizing conventional boom for luffing boom
- 85 ft to 165 ft (25.91 m to 50.29 m) luffing boom
- 80 ft to 160 ft (24.38 m to 48.77 m) luffing jib
- Maximum combination: 165 ft + 160 ft (50.29 m + 48.77 m)

All boom sections are manufactured in Lexington, Kentucky for fast, accessible, easy service, parts and replacement.

238 boom options



Double-tapered boom pin with pin catcher



The boom top section features polyamide sheaves and standard pin-on points for attachment of options such as a fixed jib, tip extension and adapters for universal pile driving leads with quick reeve ability.

In-line boom suspension load cell, standard with anti-two block system for both front and rear drum





Transports with base section & 10 ft insert — start lifting immediately!

- Transports with base section and optional 10 ft (3.05 m) rigging insert
- 15,000 lb (6 804 kg) biscuit-style counterweight maximizes transportability
- Simple counterweight removal system lowers counterweights all the way to the ground
- Carbody jacks are plumbed live — no need to disconnect
- Three-legged lift sling handles counterweight and crawlers
- 238 HSL moves in 7 loads with full boom, jib and counterweight
- Self-assembly and disassembly (no helper crane required)



Link-Belt
C R A N E S

Lexington, Kentucky
www.linkbelt.com

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Litho in U.S.A. 5/13 #4396

TRANSPORTATION WEIGHTS

Main transport load	86,000 lbs (39 009 kg)
"A" counterweight	20,000 lbs (9 072 kg)
Cheek weights	6 @ 15,000 lbs (6 804 kg)
Total counterweights	110,000 lbs (49 895 kg)
Side frames	2 @ 35,000 lbs (15 876 kg)

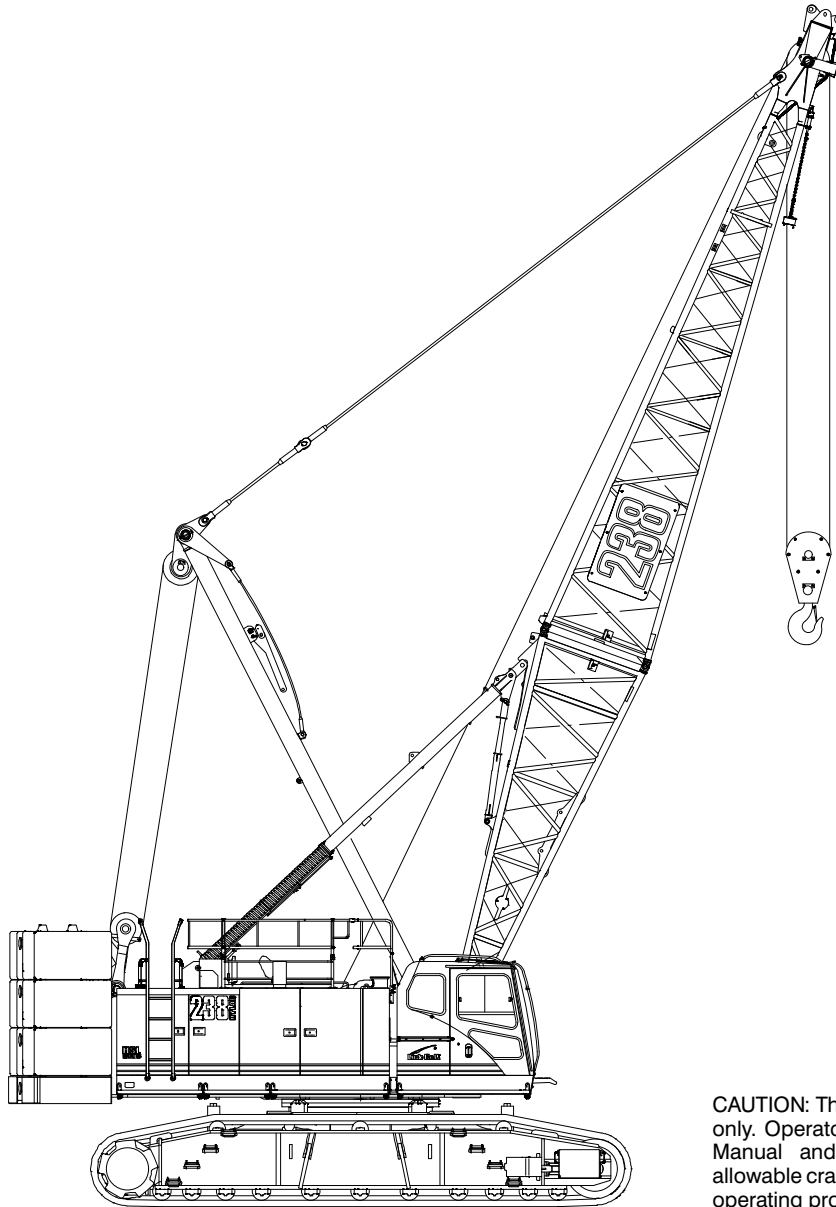
Technical Data

Specifications & Capacities

238

HYLARB

HSL Crawler Crane
150 Ton (136 metric ton)



CAUTION: This material is supplied for reference use only. Operator must refer to in-cab Crane Rating Manual and Operator's Manual to determine allowable crane lifting capacities and assembly and operating procedures.

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Upper Structure

Engine

Engine

Full pressure lubrication, oil filter, air cleaner, hour meter, throttle, and electric control shutdown.

Cummins Tier4 Final QSB6.7

Number of cylinders	6
Bore and stroke	4.20 x 4.88 in (107 x 124mm)
Piston displacement	408 in ³ (6.7L)
Engine rpm at full load speed	2,000 rpm
Hi-idle rpm	2,000 rpm
Gross engine hp	270 hp (201kw)
Peak torque	730 ft lb (990joule) @ 1,500 rpm
Electrical system	24 volt
Fuel tank capacity	122 gal (460L)
Batteries	2—12 volt
Approximate fuel consumption	gal/hr (L/hr)
100% hp	12.62 (47.77)
75% hp	10.57 (40.01)
50% hp	7.57 (28.66)
25% hp	4.16 (15.75)

Fuel Tank

Equipped with fuel sight level gauge.

Frame

All welded and precision machined surfaces for mating parts.

Turntable Bearing

- Inner race with internal swing gear is bolted to lower frame.
- Outer race is bolted to upper frame.

Hydraulic System

Hydraulic Pumps

The pump arrangement is designed to provide hydraulically powered functions allowing positive, precise control with independent or simultaneous operation of all crane functions.

- Two variable displacement pumps operating at 4,553 psi (320kg/cm²) and 70.3 gal/min (266L/min) powers load hoist drums, boom hoist drum, optional third drum, and travel.
- One variable displacement pump operating at 2,987 psi (210kg/cm²) and 40.2 gal/min (152L/min) powers the swing motors, lower jacks, counterweight removal, and side frame extend/retract.
- One fixed displacement gear type pump operating at 1,422 psi (100kg/cm²) and 10.3 gal/min (39L/min) powers the pilot control system, clutches, brakes, and pump controls.
- Two fixed displacement gear type pumps operating at 10.3 gal/min (39L/min) powers the hoist brake cooling system.

Hydraulic Reservoir

84.5 gal (320L), equipped with sight level gauge. Diffusers built in for deaeration.

Filtration

Ten micron, full flow, line filter in the control circuit. Oil is filtered prior to entering the reservoir.

Counterbalance Valves

All hoist motors are equipped with counterbalance valves to provide positive load lowering and prevent accidental load drop if the hydraulic pressure is suddenly lost.

Load Hoist Drums

Each drum contains an axial piston variable speed hydraulic motor with individual automatic winch motor brakes. Power flow is directed through a “wet” style multi-disc brake.

- Power up/down and free-fall operation modes
- Automatic brake mode (spring applied, hydraulically released, wet type brake)
- Drum laggings grooved for wire rope
- Drum pawls controlled manually
- Electronic drum rotation indicators
- Mounted on anti-friction bearings
- 21.81 in (55.40cm) root diameter
- 37.80 in (96.01cm) flange diameter
- 25.26 in (64.16cm) width

The free-fall operation mode is designed to prevent load lowering even if the free-fall switch is accidentally activated.

The automatic brake mode meets all OSHA requirements for personnel handling.

Optional Front-Mounted Third Hoist Drum

Mounts in the boom base section and is used in conjunction with a fleeting sheave and 3-sheave idler assembly to run the wire rope over the boom top section.

- Power up/down for luffer applications where a second load line is needed
- Controlled free spooling capability for pile driving applications
- 18.75 in (47.63cm) root diameter
- 27 in (68.58cm) flange diameter
- 24 in (60.96cm) width
- Mounted on anti-friction bearings

Boom Hoist Drum

Contains a pilot controlled, bi-directional, axial piston motor and a planetary gear reduction unit to provide positive control under all load conditions.

- Spring applied, hydraulically released, disc type brake controlled automatically
- Drum lagging grooved for wire rope
- Electronic drum rotation indicators
- Drum pawl controlled automatically
- Mounted on anti-friction bearings
- 20.89 in (53.06cm) root diameter
- 36.22 in (92.00cm) flange diameter
- 11.57 in (29.39cm) width

Swing System

Pilot controlled bi-directional axial piston motors and planetary gear reduction units to provide positive control under all load conditions.

- Spring applied, hydraulically released, 360° multi-plate brake
- Free swing mode when lever is in neutral position
- Four position positive house lock
- Two-speed swing
- Audio/Visual swing alarm
- Maximum swing speed is 1.7 rpm

Counterweight

Consists of a seven-piece design that can be easily lowered to the ground using the removal cylinders.

- “A” upper counterweight consists of one 20,000 lb (9 072kg) base slab.
- “B” upper counterweight consists of one 15,000 lb (6 804kg) and one 14,200 lb (6 441kg) wing weights.
- “C” upper counterweight consists of one 15,000 lb (6 804kg) and one 14,200 lb (6 441kg) wing weights.
- “D” upper counterweight consists of one 15,000 lb (6 804kg) and one 14,200 lb (6 441kg) wing weights.

Total combined counterweight “ABCD” is 107,600 lb (48 807kg).

Operator Cab

Fully enclosed modular steel compartment is independently mounted and padded to protect against vibration and noise.

- All tinted/tempered safety glass
- Sliding entry door
- 18,750 BTU/hr hot water heater
- 15,880 BTU/hr air conditioner
- Door and window locks
- Circulating fan
- Sun visor
- Cloth seat
- Windshield wipers and washer
- Dry chemical fire extinguisher
- Electronic drum rotation indicators for front, rear, and boom hoist drums
- Rearview camera
- Six way adjustable seat
- Hand and foot throttle
- Fully adjustable single axis controls
- Swing lever with swing brake and horn located on handle
- Bubble type level
- Ergonomic gauge layout
- Controls shut off lever
- Control stand is adjustable for operator comfort.
- Swing brake foot pedal

Rated Capacity Limiter System

The HSL rated capacity limiter system is a boom hoist load cell system. This system provides the operator with useful geometrical data, to include:

- Main Boom Length
- Main Boom Angle
- Jib Length
- Jib Angle
- Operating Mode
- Load Radius
- Boom Tip Height
- Audible Alarm
- Pre-Warning Light
- Overload Light
- Load On Hook
- Function kick-outs including over load
- Operator settable stops (ramped stops)
- Anti-Two Block Indicator
- Boom hoist dead end load cell (no lineriders)

Boom Hoist System

Designed to lift off maximum boom or maximum boom plus jib unassisted. Operates up to a maximum boom angle of 80° for conventional boom and 88° for luffing boom. Boom hoist limit system limits its maximum boom angle operation.

- Pin-on bail frame
- 14-part reeving with 7/8 in (22mm) wire rope
- 26 ft (7.92m) live mast
- Tubular boom backstops (telescopic type)
- Sheaves contain sealed anti-friction bearings

Machinery House

Hinged doors (on right and left sides) for machinery access. Equipped with rooftop access ladder and skid resistant finish on roof.

Catwalks

Standard on right and left sides. Catwalks fold up and pin for reduced travel width.

Lower Structure

Carbody

Lower Frame

All welded construction frame with precision machined surfaces for turntable bearing and rotating joint.

- 9 ft 5 in (2.87m) overall width
- 15 ft 7 in (4.75m) overall length

Side Frames

Side Frames

All welded, precision machined, hook and pinned steel frames

- 17 ft 8.6 in (5.40m) gauge
- 25 ft 11.5 in (7.91m) overall length
- 44 in (1.12m) wide track shoes
- Sealed (oil filled) drive planetaries
- Compact travel drives
- Automatic hydraulic track adjustment system — optional

Track Rollers

- Eleven sealed (oil filled) track rollers per side frame
- Heat treated, mounted on oil filled anti-friction bearings

Tracks

Heat treated, self-cleaning, multiple hinged track shoes joined by one-piece full floating pins; 56 shoes per side frame

Take Up Idlers

Cast steel, heat treated, self-cleaning, mounted on aluminum/bronze bushings. Lubricated through idler shaft.

- **Track Tension Adjustment** — Idler wheel adjusted by means of hydraulic cylinder and hand pump. Idler wheel shaft held in position with shims after adjustment is made.

Travel and Steering

Travel and Steering

Each side frame contains a pilot controlled, bi-directional, axial piston motor and a planetary gear reduction unit to provide positive control under all load conditions.

- Individual control provides smooth, precise maneuverability including full counter-rotation.
- Spring applied, hydraulically released disc type brake controlled automatically
- Maximum travel speed is 1 mph (1.6km/h).
- Designed to 30% gradeability

Jack System

System contains four hydraulic cylinders individually pinned on swing out beams.

- Individual controls are mounted on carbody.
- Minimum height of carbody when resting on pontoons is 16.5 in (0.42m).
- Maximum height of carbody when resting on pontoons is 43.7 in (1.11m).

Attachment and Options

Conventional Tube Boom 50–260 ft (15.24–79.25m)

Basic Boom

50 ft (15.24m) two-piece design that utilizes a 20 ft (6.10m) base section and a 30 ft (9.14m) open throat top section with in-line connecting pins on 70 in (1.78m) wide and 62 in (1.57m) deep centers.

- Boom foot on 53.15 in (1.35m) centers
- 4 in (10.16cm) diameter chords
- Lugs on base section to attach carrying links
- Deflector roller on top section
- Permanent skid pads mounted on top section to protect head machinery

- Five 21.53 in (54.69cm) root diameter polyamide sheaves mounted on sealed anti-friction bearings
- Tip extension and jib connecting lugs on top section
- Mechanical boom angle indicator

Tube Boom Extensions

The following table provides the lengths available and the suggested quantity to obtain maximum boom in 10 ft (3.05m) increments. Midpoint pendant connections are required at 120 ft (36.58m) for boom lengths of 230 ft (70.10m) and longer.

- Polyamide wear blocks on top of each extension
- Appropriate length wire rope pendants stored on extension. Pendants are 1.38 in (34.93mm) diameter type "LB".
- Lifting lugs

Tube Boom Extensions		Quantity For Max Boom
ft	m	
10	3.05	2*
20	6.10	2
30	9.14	1
40	12.19	3

* Assumes one 10 ft (3.05m) extension is the self-assembly section.

- Maximum tip height of 264 ft 1 in (80.49m)
- Boom connecting pins storage on each extension

Tubular Jib 30–80 ft (9.14–24.38m)

Basic Tubular Jib

30 ft (9.14m) two-piece design that utilizes a 15 ft (4.57m) base section and a 15 ft (4.57m) top section with in-line connecting pins on 32 in (0.81m) wide and 24 in (0.61m) deep centers.

- 2.25 in (57.15mm) diameter tubular chords
- One 20.62 in (52.37cm) root diameter steel sheave mounted on sealed anti-friction bearings
- 10 ft (3.05m) and 20 ft (6.10m) jib extensions provide jib lengths of 40 ft (12.19m) to 80 ft (24.38m) in 10 ft (3.05m) increments for tube boom.
- Jib offset angles at 5°, 15°, and 25°
- The maximum tip height of tube boom + jib [230 ft + 80 ft (70.10 + 24.38m)] is 308 ft (93.88m).
- Can be used as fixed jib on luffing jib

Luffing Boom 85–165 ft (25.91–50.29m)

85 ft (25.91m) five-piece design utilizes a 5 ft (1.52m) luffing boom top section, 20 ft (6.10m) luffing boom base section, 10 ft (3.05m) self assembly section, 10 ft (3.05m) extension, and 40 ft (12.19m) extension with in-line connecting pins. Boom extensions are 70 in (1.78m) wide and 62 in (1.57m) deep at the centers.

- Common base and extensions as open throat boom ("FD" boom only)
- 10 ft (3.05m) self assembly section required for bail anchor
- Working angles of 88°, 85°, 80°, 75°, 70°, and 65°
- Working lengths of 85 ft (25.91m) to 165 ft (50.29m).

Luffing Boom Extensions

The following table provides the lengths available and the suggested quantity to obtain the maximum luffing boom in 10 ft (3.05m) increments. Midpoint pendants are not required.

Luffing Boom Extensions "FD"		Quantity For Max Boom
ft	m	
10*	3.05	2
20	6.10	1
30	9.14	2
40	12.19	2

* One 10 ft (3.05m) extension is the self assembly section. Required for luffer operation.

- Rear hoist drum becomes luffing jib hoist
- Optional third drum provides second working hoist line, if required.
- Designed for self-assembly
- Luffing jib hoist bridle and bail can remain reeved for crane transport
- Job site mobility with attachment
- Rolled out or rolled under erection methods
- Compact transport module

Auxiliary Tip Extension

Designed to use in place of jib to provide clearance between working hoist lines. The extension is equipped with two nylon 18 in (45.72cm) root diameter sheaves mounted on sealed anti-friction bearings. Maximum capacity is 18.5 Ton (16.78mt).

Luffing Jib 80–160 ft (24.38–48.77m)

Basic Luffing Jib

80 ft (24.38m) four-piece design utilizes a 20 ft (6.10m) luffing jib base section, 10 ft (3.05m) extension, 30 ft (9.14m) extension, and 20 ft (6.10m) top section with in-line connecting pins. Jib extensions are 32 in (0.81m) wide and 24 in (0.61m) deep at the centers.

- 27 Ton (24.50mt) maximum capacity
- Working lengths of 80 ft (24.38m) to 160 ft (48.77m)

- Top section includes mounting lugs for all attachment options
- Lugs on base section to attach fanpost transport links
- Two steel 18.38 in (46.69cm) root diameter luffing jib head sheaves
- Two polyamide 18 in (45.72cm) diameter luffing boom auxiliary head sheaves
- Pin-on nose wheel
- Eight-part luffing jib hoist
- 1.25 in (31.75mm) diameter type "DB" pendants

Luffing Jib Extensions

The following table provides the lengths available and the suggested quantity to obtain the maximum luffing jib in 10 ft (3.05m) increments. Midpoint pendants are not required.

Luffing Jib Extensions		Quantity For Max Luffing Jib
ft	m	
20	6.10	1
30	9.14	2

Notes:

These extensions, combined with extensions included in basic luffing jib make up all luffing jib lengths to 160 ft (48.77m).

40 ft (12.19m) of extensions included in basic jib.

- Wear bar on top of each extension
- Appropriate length pendants
- Maximum luffing jib tip height of 327.14 ft (99.71m)

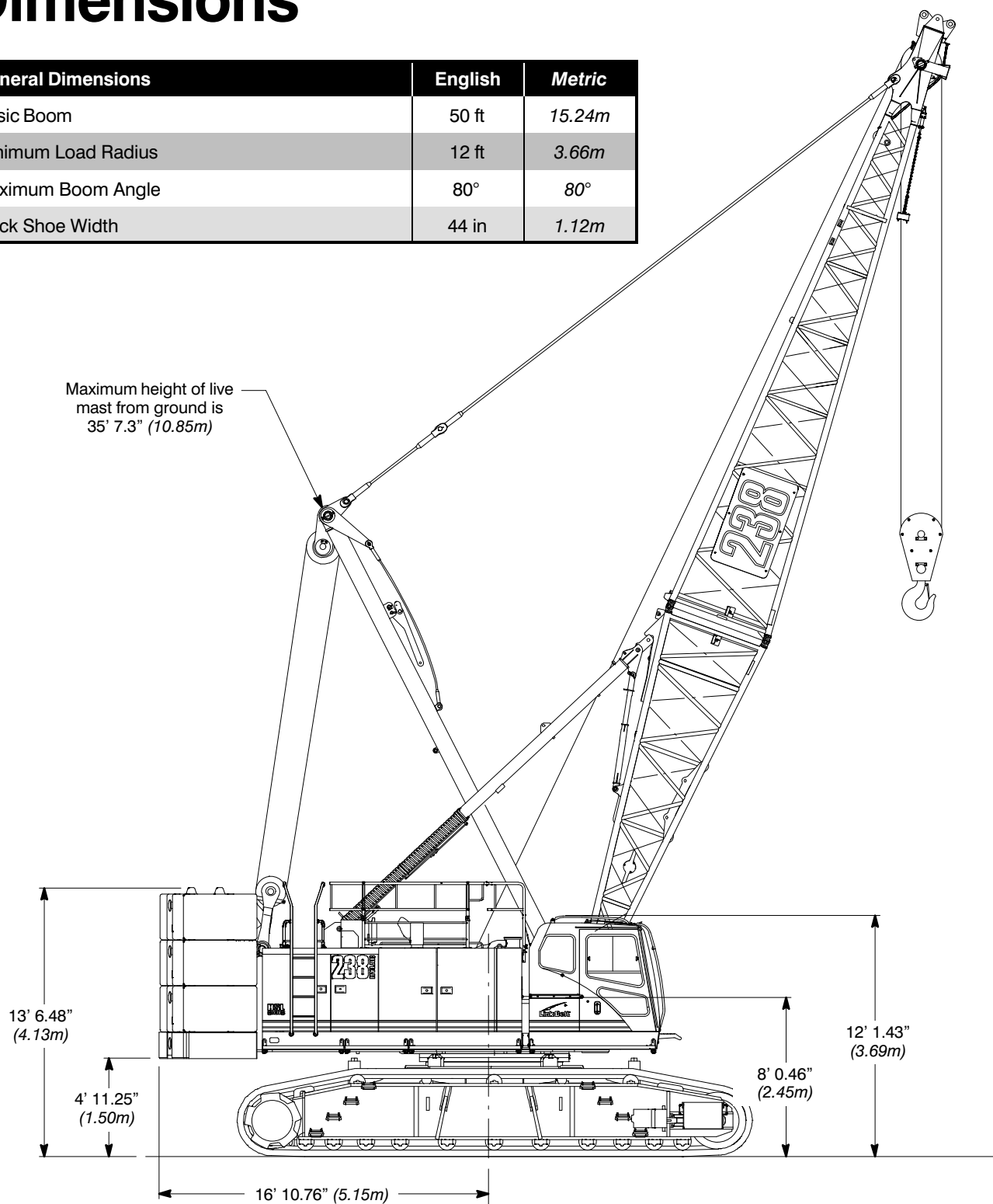
Fixed Jib 30 ft (9.14m)

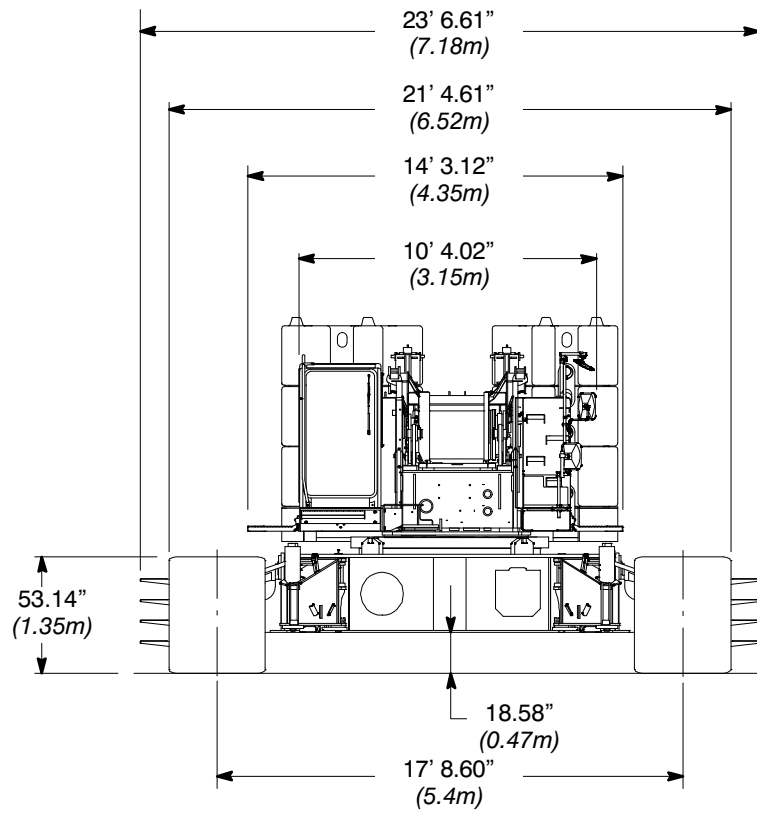
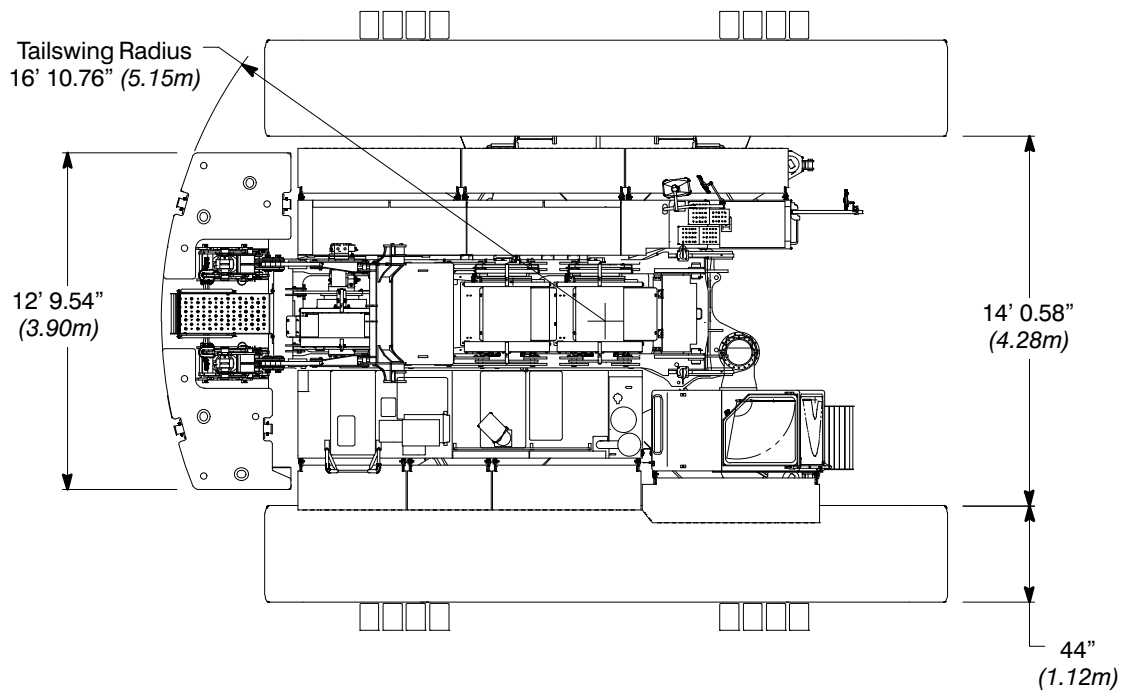
30 ft (9.14m) two-piece design that utilizes a 15 ft (4.57m) base section and a 15 ft (4.57m) top section with in-line connecting pins on 32 in (0.81m) wide and 24 in (0.61m) deep centers.

- 2.25 in (57.15mm) diameter chords
- One 20.62 in (52.37cm) root diameter steel sheave mounted on sealed anti-friction bearings
- Fixed jib offset angle is 5°

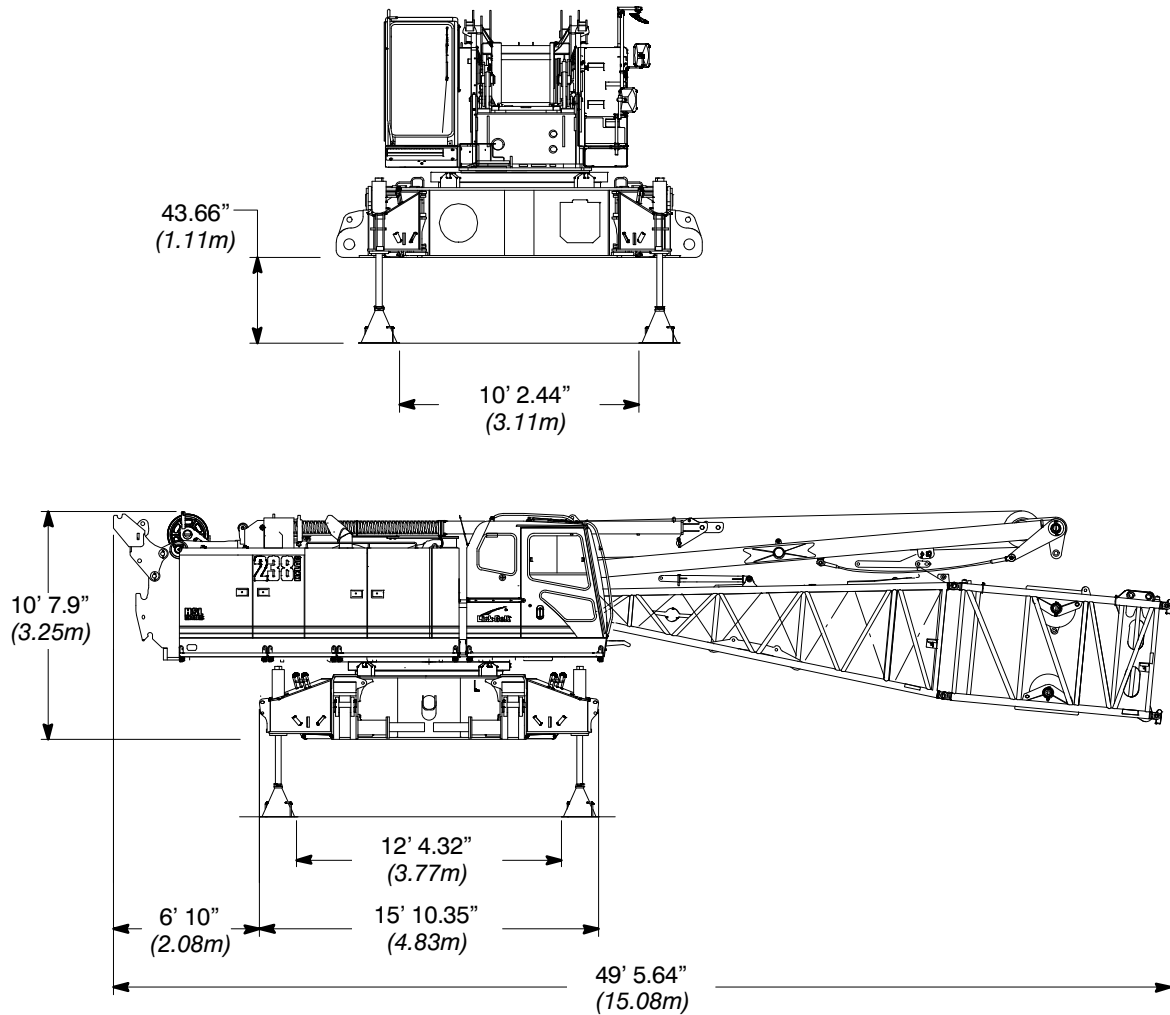
Dimensions

General Dimensions	English	Metric
Basic Boom	50 ft	15.24m
Minimum Load Radius	12 ft	3.66m
Maximum Boom Angle	80°	80°
Track Shoe Width	44 in	1.12m



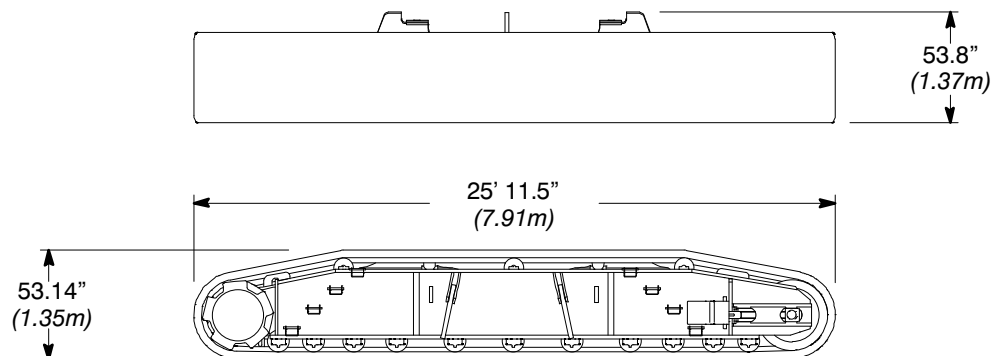


Base Crane



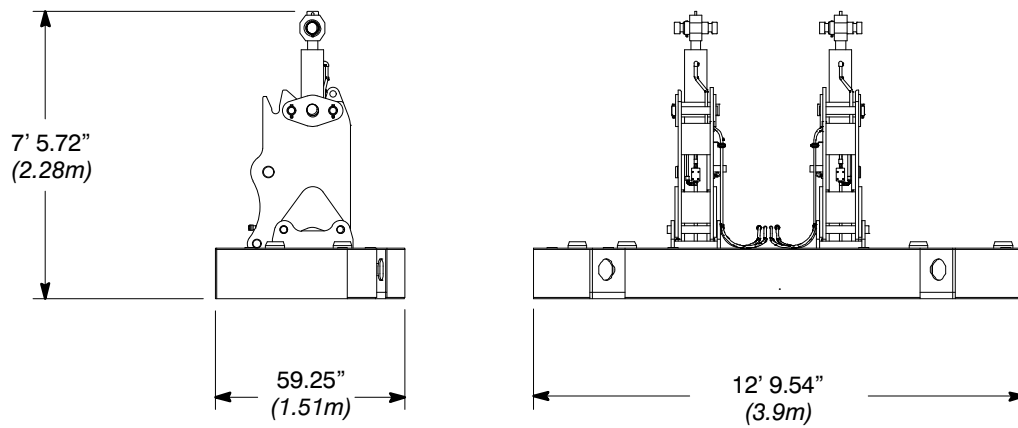
Weight: 87,000 (39 463kg)

Side Frames

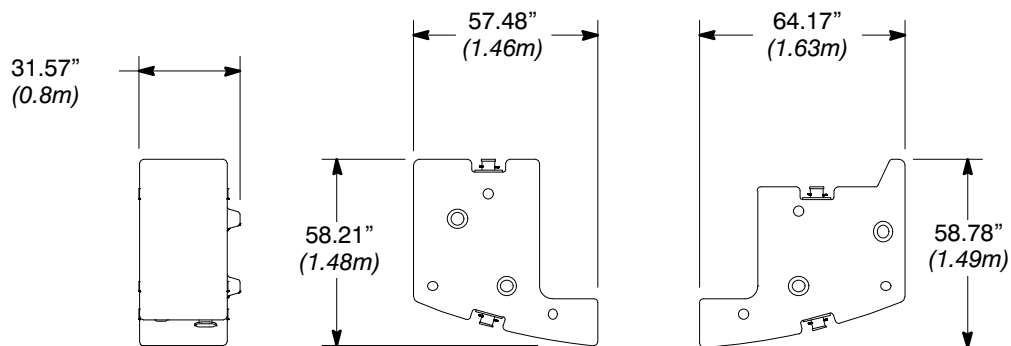


Weight: 32,850 (14 901kg)

Upper Counterweights



Weight: 20,000 (9 072kg)



Weight:
Left Side 15,000 (6 804kg)
Right Side 14,200 (6 441kg)

Boom/Luffing Boom

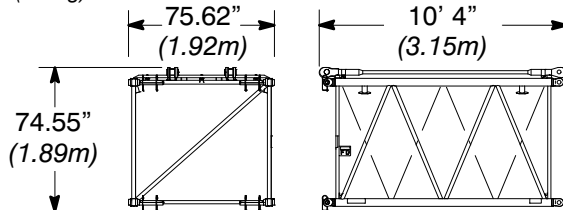
70 in (1.78m) x 62 in (1.57m)

Boom/Luffing Boom Extensions

Weights Include Pendants and Hardware

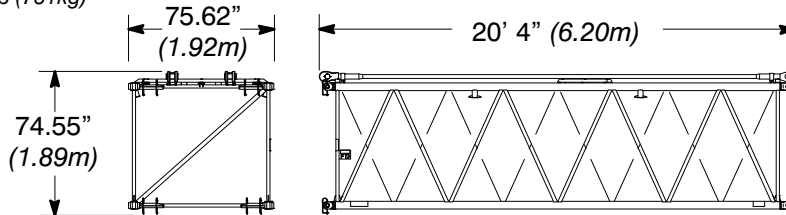
10 ft (3.05m) Extension

Weight: 1,032 lb (468kg)



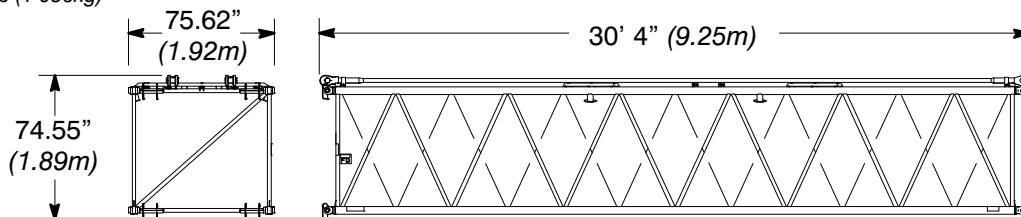
20 ft (6.10m) Extension

Weight: 1,656 lb (751kg)



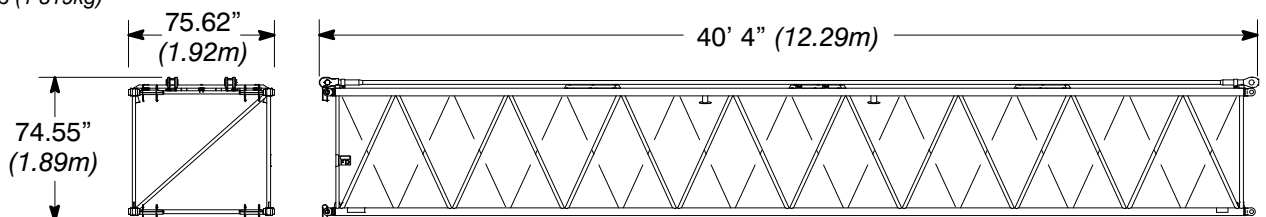
30 ft (9.14m) Extension

Weight: 2,284 lb (1 036kg)



40 ft (12.19m) Extension

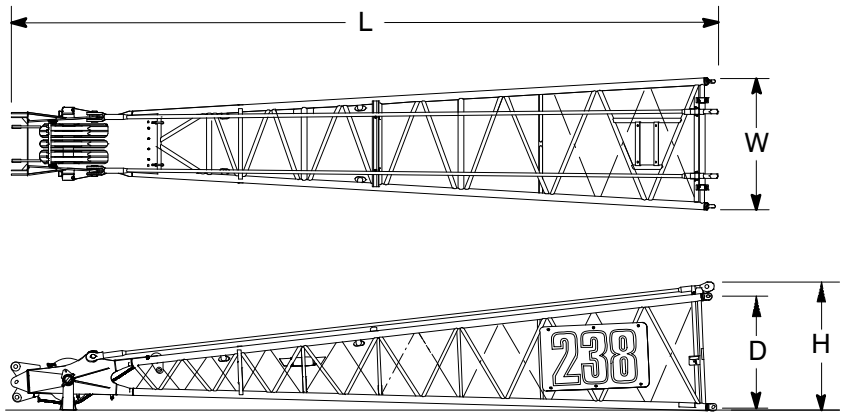
Weight: 2,908 lb (1 319kg)



30 ft (9.14m) Boom Top Section

①

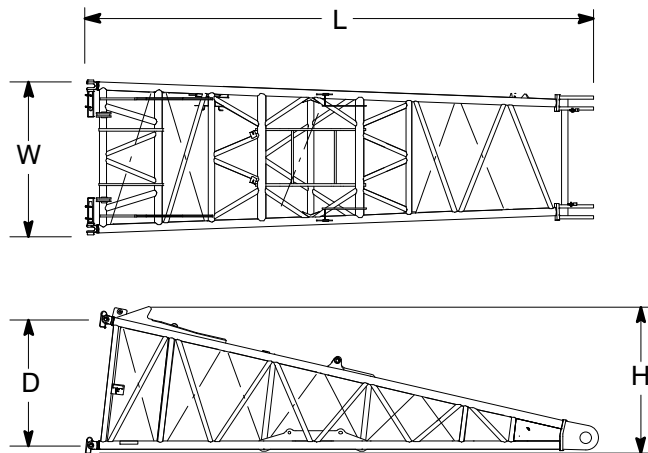
Length	32 ft 10 in	(10.01m)
Width	79.31 in	(1.88m)
Deep	62 in	(1.57m)
Height	72.10 in	(1.83m)
Weight	4,250 lb	(1 928kg)



20 ft (6.10m) Boom Base Section

①

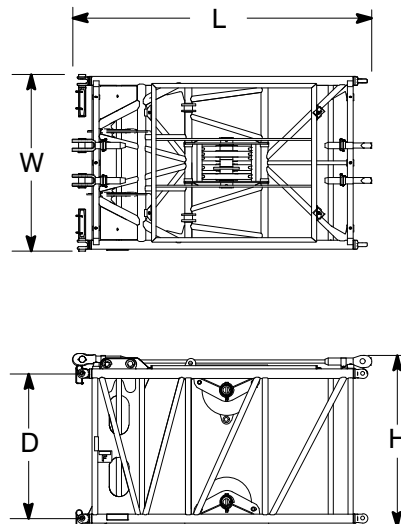
Length	20 ft 8 in	(6.30m)
Width	75.62 in	(1.92m)
Deep	62 in	(1.57m)
Height	70.89 in	(1.80m)
Weight	2,965 lb	(1 345kg)



10 ft (3.05m) Self Assembly Section*

①

Length	10 ft 4 in	(3.15m)
Width	75.62	(1.92m)
Deep	62.00	(1.57m)
Height	73.56	(1.87m)
Weight	3,230 lb	(1 465kg)

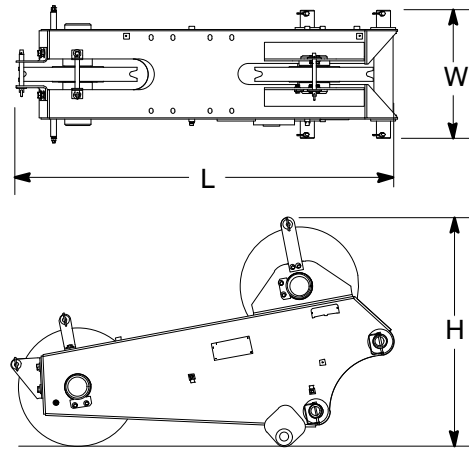


Number inside black circle “①” = # of components

* — Optional equipment

Auxiliary Tip Extension* ①

Length	68.38 in	(1.74m)
Width	23.00 in	(0.58m)
Height	41.12 in	(1.04m)
Weight	736 lb	(334kg)



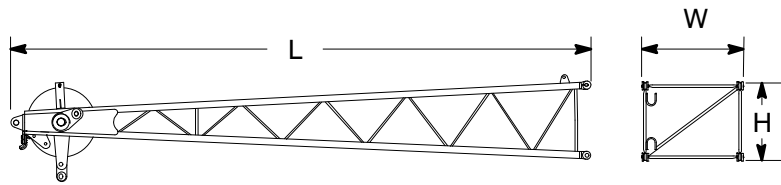
Jib

15 ft (4.57m) Jib

Top Section* ①

Length	16 ft 6.62 in	(5.04m)
Width	34.25 in	(0.87m)
Height	26.81 in	(0.68m)
Weight†	631 lb	(286kg)

† Weight includes pendants and hardware.

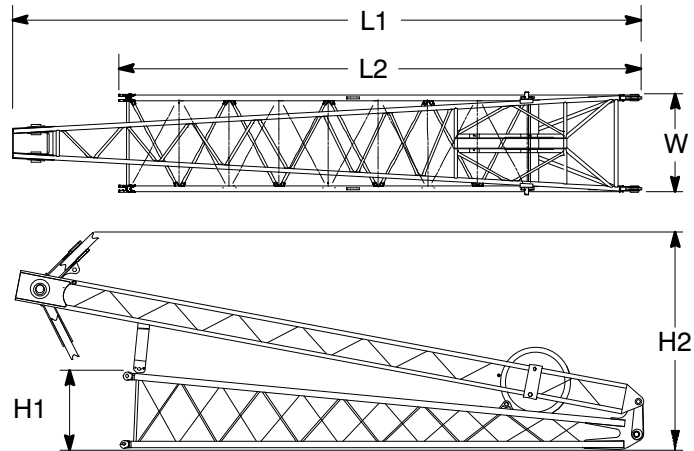


15 ft (4.57m) Jib

Base Section* ①

Length1	18 ft 4.86 in	(5.61m)
Length2	15 ft 3.50 in	(4.66m)
Width	34.25 in	(0.87m)
Height 1	27.03 in	(0.69m)
Height 2	76.16 in	(1.93m)
Weight†	1,697 lb	(770kg)

† Weight includes pins, basic frontstay & backstay pendants, and hardware.

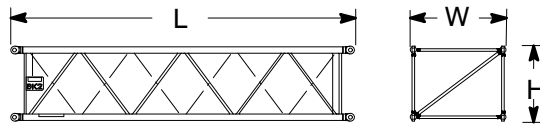


10 ft (3.05m) Jib

Extensions* ①

Length	10 ft 0.76 in	(3.12m)
Width	34.25 in	(0.87m)
Height	26.75 in	(0.68m)
Weight†	226 lb	(103kg)

† Weights includes pins, pendants, and hardware.



20 ft (6.10m) Jib

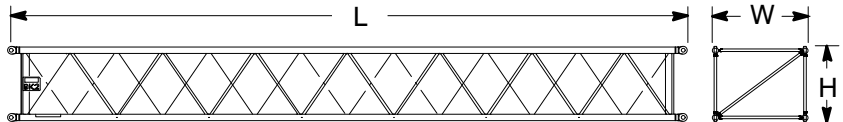
Extensions* ①

Length	20 ft 0.22 in	(6.17m)
Width	34.25 in	(0.87m)
Height	26.75 in	(0.68m)
Weight†	396 lb	(180kg)

† Weights includes pins, pendants, and hardware.

Number inside black circle "①" = # of components

* — Optional equipment



Luffing Jib

20 ft (6.10m) Luffing

Jib Base Section* ①

Length	20 ft 5.94 in	(6.25m)
Width	66.18 in	(1.68m)
Height	52.32 in	(1.33m)
Weight†	1,540 lb	(699kg)

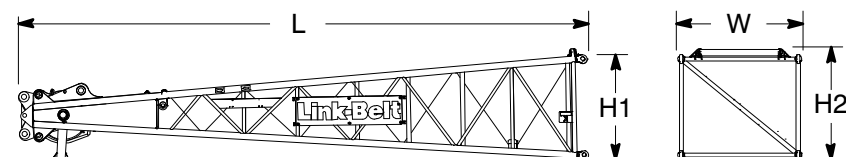
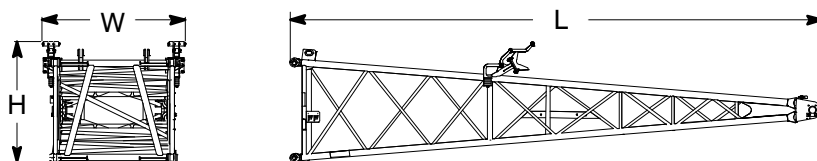
† Weight includes pendants and hardware.

20 ft (6.10m) Luffing

Jib Top Section* ①

Length	21 ft 10.3 in	(6.66m)
Width	56.82 in	(1.44m)
Height1	50.64 in	(1.29m)
Height2	50.77 in	(1.29m)
Weight†	1,900 lb	(862kg)

† Weight includes hardware.

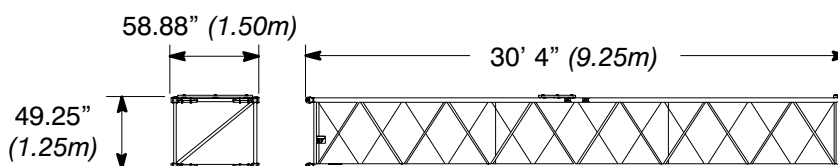
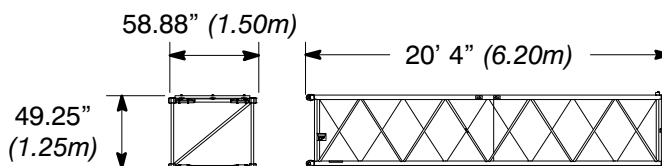
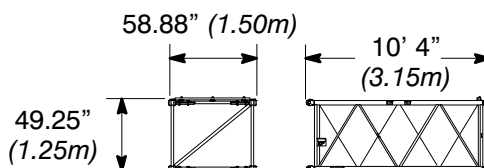


Luffing Jib Extensions*

Weights Include Pendants and Hardware

10 ft (3.05m) Extension

Weight: 686 lb (311kg)

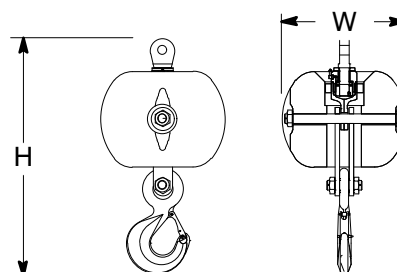


Hook Balls

15 Ton (13.6mt) Swivel

Hook Ball* ①

Width	21.62 in	(0.55m)
Height	40.54 in	(1.03m)
Weight	1,211 lb	(549kg)



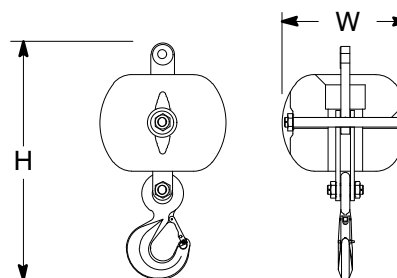
15 Ton (13.6mt) Non—Swivel

Hook Ball* ①

Width	21.65 in	(0.55m)
Height	40.36 in	(1.03m)
Weight	1,192 lb	(541kg)

Number inside black circle “①” = # of components

* — Optional equipment

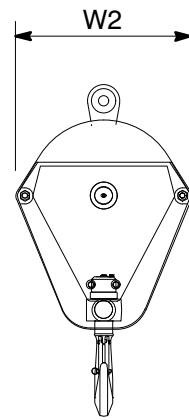
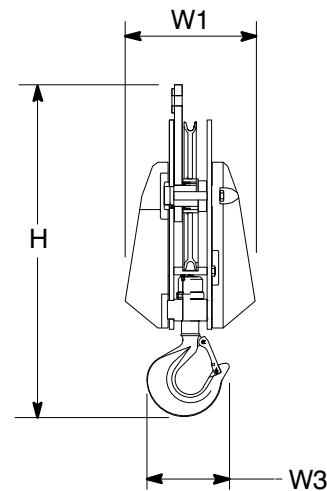


Hook Blocks

30 Ton (27.22mt)

1-Sheave Hook Block* ①

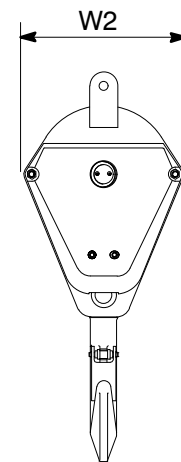
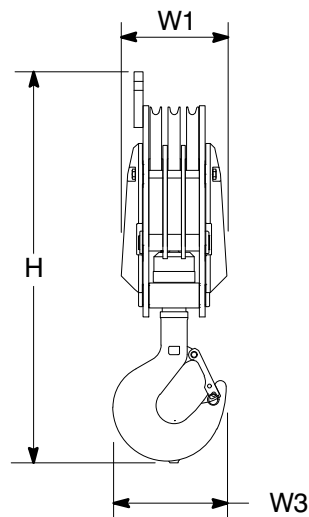
Width1	21.13 in	(0.54m)
Width2	28.75 in	(0.73m)
Width3	13.34 in	(0.34m)
Height	53.92 in	(1.37m)
Weight	1,706 lb	(774kg)



80 Ton (72.57mt)

3-Sheave Hook Block* ①

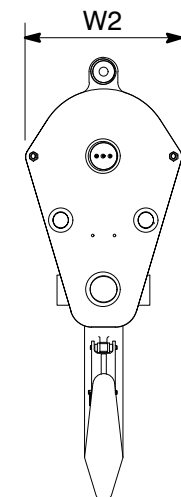
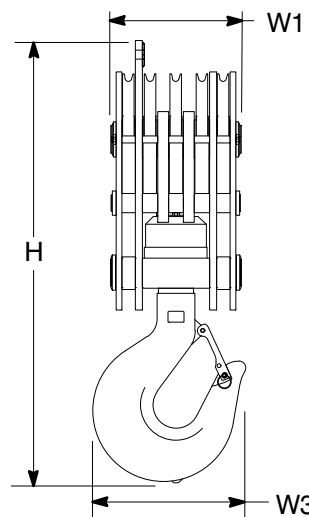
Width1	18.89 in	(0.48m)
Width2	28.75 in	(0.73m)
Width3	20.31 in	(0.52m)
Height	69.74 in	(1.77m)
Weight	2,085 lb	(946kg)



150 Ton (136.08mt)

5-Sheave Hook Block* ①

Width1	23.90 in	(0.61m)
Width2	28.75 in	(0.73m)
Width3	28.12 in	(0.71m)
Height	80.81 in	(2.05m)
Weight	3,606 lb	(1 636kg)



Number inside black circle “①” = # of components

* — Optional equipment

Working Weights

Based on basic crane including Isuzu 6HK1—T4i diesel engine, turntable bearing, independent hydraulic powered drums, boom hoist limiting device, independent hydraulic swing and travel, full counterweight, swing brake, drum rotation indicators, hydraulic boom foot pin removal, and crawler lower with 44 in (1.12m) wide track shoes, sealed track rollers, catwalks, plus the following:		Ctwt "ABCD"
		lb (kg)
Lifting crane — includes 50 ft (15.24m) basic tubular boom, 26 ft (7.92m) live mast, 880 ft (268.22m) of 26mm diameter wire rope, 580 ft (176.78m) of 7/8 in (22mm) diameter boom hoist rope, 150 Ton (136.1mt) hook block, and basic pendants.		262,677 (119 148)
Ground Bearing Pressure	psi	10.51
	kg/cm ²	0.74

Transport Weights

Base Crane: Rigid boom backstops, 50 gal (189L) of fuel, catwalks (both sides), 26 ft (7.92m) live mast, bail, boom hoist rope, boom base section, 10 ft (3.05m) self-assembly section, 880 ft (268.22m) of type "ZB" front hoist rope, and 880 ft (268.22m) of type "ZB" rear hoist rope.

Item Description	Gross Weight		Transport Loads						
	lb	(kg)	#1	#2	#3	#4	#5	#6	#7
Base Crane	87,000	39 463	1						
Add Side Frame — Two Required	32,850	14 900		1	1				
Add "A" Base Counterweight	20,000	9 072					1		
Add "B" Wing Counterweight — Right Side	14,200	6 441				1			
Add "B" Wing Counterweight — Left Side	15,000	6 804				1			
Add "C" Wing Counterweight — Right Side	14,200	6 441						1	
Add "C" Wing Counterweight — Left Side	15,000	6 804						1	
Add "D" Wing Counterweight — Right Side	14,200	6 441							1
Add "D" Wing Counterweight — Left Side	15,000	6 804							1
Add Hydraulic Third Drum without Rope	1,962	890							
Add 30 ft (9.14m) Top Section	4,250	1 928							1
Add 10 ft (3.05m) Extension w/Pins and Pendants	1,032	468							1
Add 20 ft (6.10m) Extension w/Pins and Pendants	1,656	751					1	1	
Add 30 ft (9.14m) Extension w/Pins and Pendants	2,284	1 036						1	
Add 40 ft (12.19m) Extension w/Pins and Pendants	2,908	1 319		1	1	1			
Add 30 ft (9.14m) Jib	2,328	1 056					1		
Add 10 ft (3.05m) Jib Extension w/Pins and Pendants	226	103						1	
Add 20 ft (6.10m) Jib Extension w/Pins and Pendants	396	180				2			
Add Auxiliary Tip Extension	736	334							
Add 15 Ton (13.6mt) Hook Ball (Non—swivel)	1,192	541			1				
Add 15 Ton (13.6mt) Hook Ball (Swivel)	1,211	549							
Add 150 Ton (136.0mt) 5—Sheave Hook Block	3,606	1 636		1					
Remove 10 ft (3.05m) Self-Assembly Section	—3,230	—1 465							
Remove 20 ft (6.10m) Base Section	—2,965	—1 345							
Remove Front Drum Wire Rope	—1,874	—850							
Remove 50 gal (189L) of Fuel	—362	—164							
Approximate Total Shipping Weight	lb		87,000	39,364	36,950	32,900	23,984	33,366	34,482
	kg		39 463	17 856	16 761	14 923	10 879	15 135	15 641

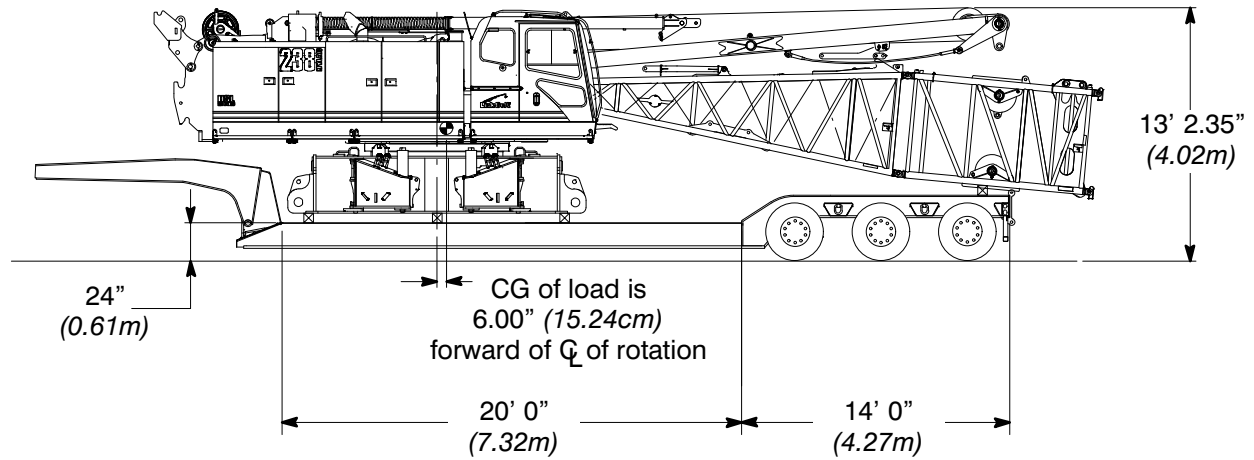
Notes:

Estimated weights vary by +/- 2%. Numbers in the load columns (numbers 1 — 7) represent quantities.

Estimated transport loads assume the load out consist of 240 ft (73.15m) of boom and 80 ft (24.38m) of jib and full counterweight.

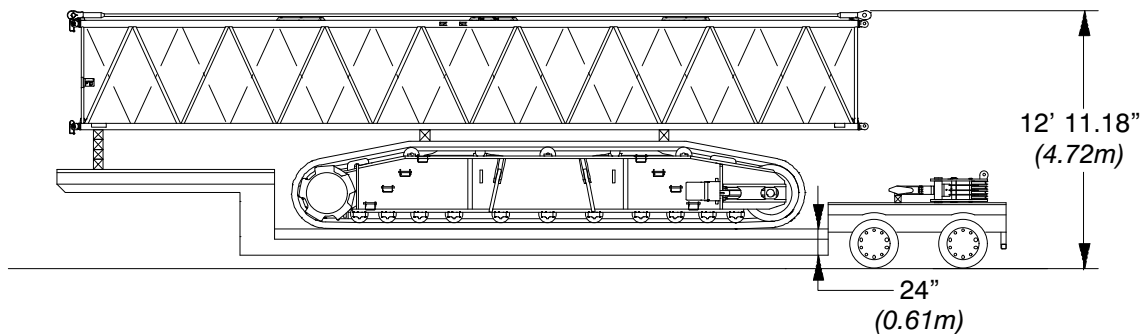
Support loads were targeted at 45,000 lb (20 412kg), 8.5 ft (2.59m) wide, and 48 ft (14.63m) long trailer. This may vary depending on state laws, empty truck/trailer weights, and style of trailer.

Transport Drawings



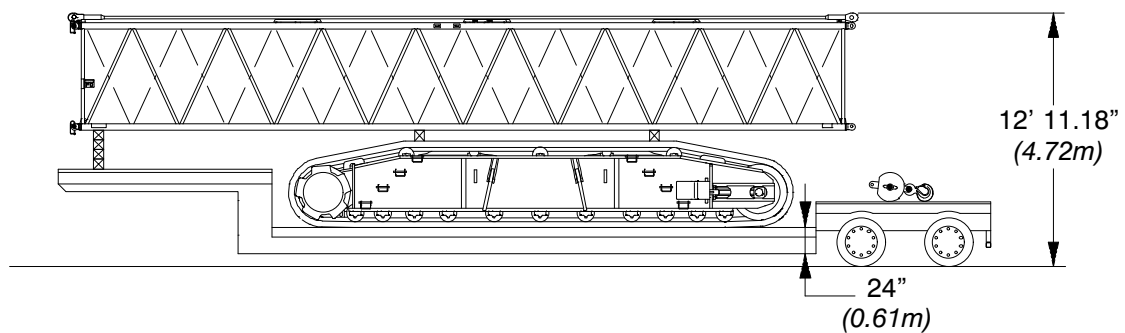
Load #1 Total 87,000 (39 463kg)

Base Crane



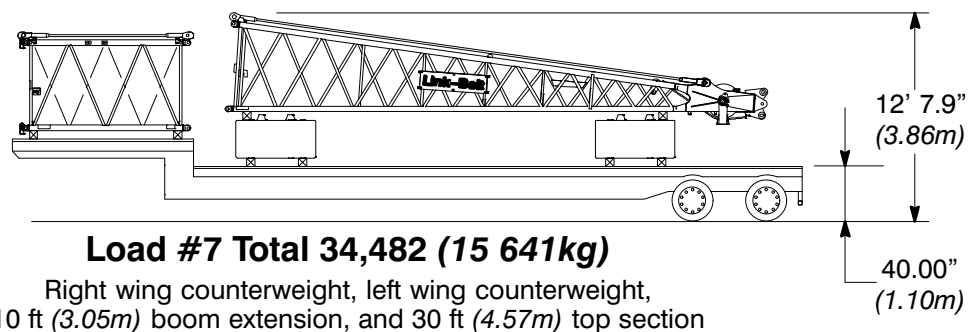
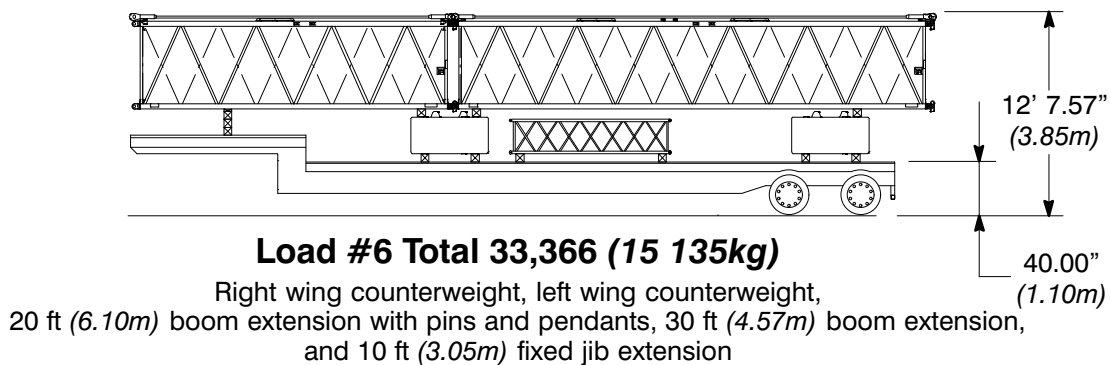
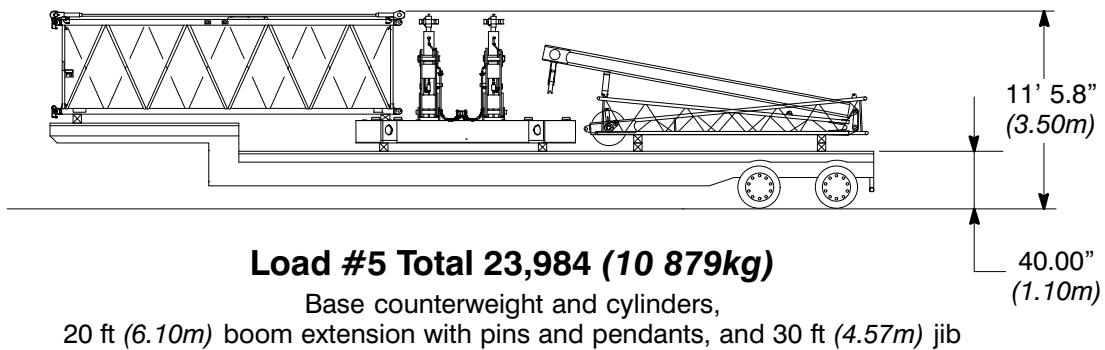
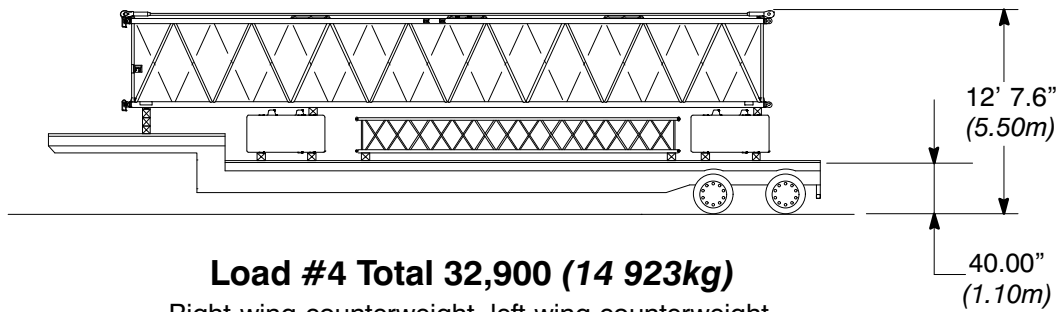
Load #2 Total 39,364 (17 856kg)

Side frame, 40 ft (12.19m) boom extension, and 150 Ton (136mt) hook block



Load #3 Total 36,950 (16 761kg)

Side frame, 40 ft (12.19m) boom extension, and 15 Ton (13.6mt) hook ball



Load Hoist Performance

Front And Rear Drum – 26mm Wire Rope

Rope Layer	Maximum Line Pull		No Load Line Speed		Full Load Line Speed		Pitch Diameter		Layer		Total	
	lb	kg	ft/min	m/min	ft/min	m/min	in	mm	ft	m	ft	m
1	46,924	21,285	364	111	136	41	22.8	580	137.5	41.9	137.5	41.9
2	43,597	19,776	391	119	137	42	24.9	632	148.0	45.1	285.5	87.0
3	40,711	18,466	419	128	138	42	26.9	684	158.5	48.3	444.0	135.3
4	38,183	17,320	447	136	135	41	29.0	736	169.0	51.5	612.9	186.8
5	35,951	16,307	475	145	107	33	31.0	788	179.5	54.7	792.4	241.5
6	33,965	15,406	502	153	58	18	33.1	840	190.0	57.9	982.4	299.4

Boom Hoist Drum – 7/8 in (22mm) Wire Rope

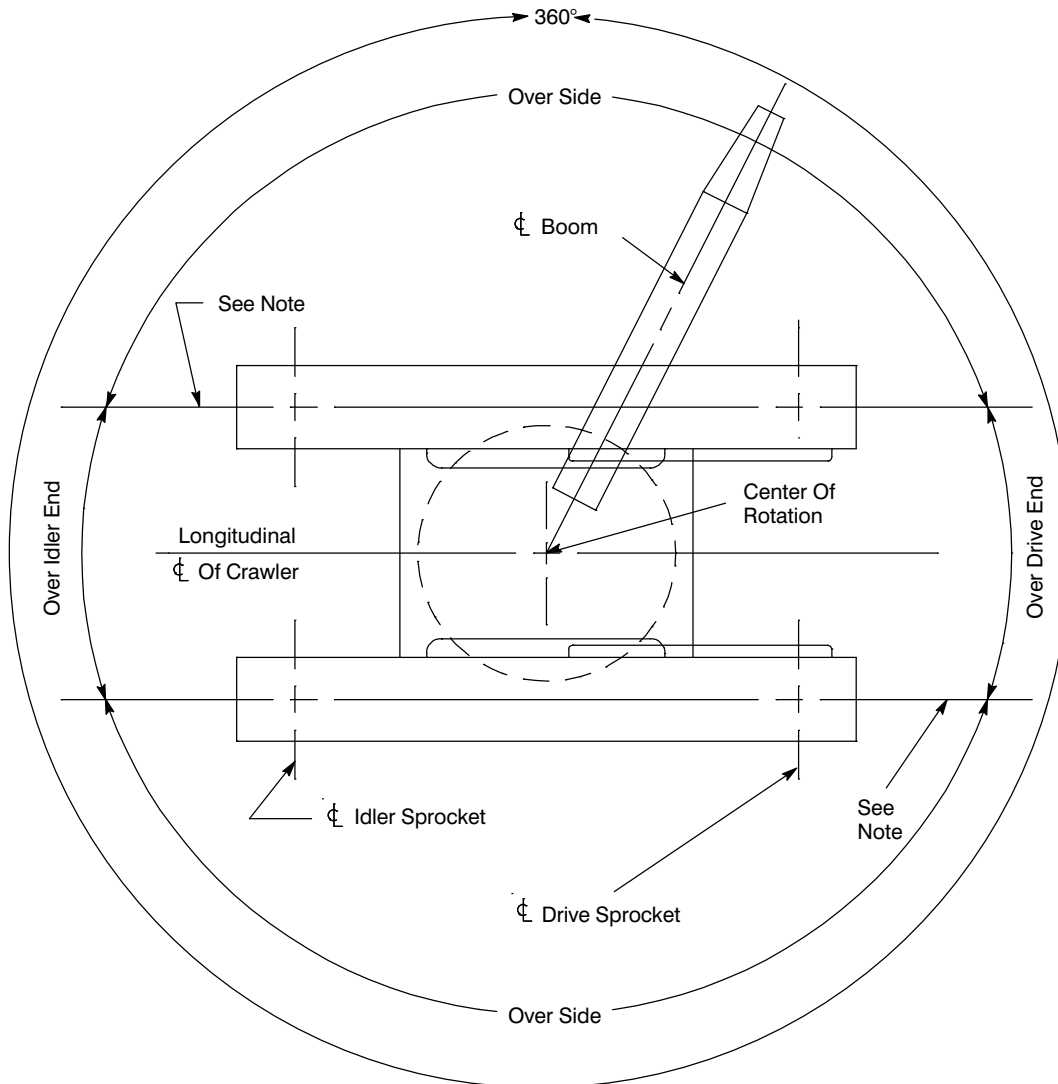
Rope Layer	Maximum Line Pull		No Load Line Speed		Pitch Diameter		Layer		Total	
	lb	kg	ft/min	m/min	in	mm	ft	m	ft	m
1	46,922	21,284	142	43	21.8	553	68.4	20.8	68.4	20.8
2	43,896	19,911	152	46	23.5	598	73.1	22.3	141.5	43.1
3	41,236	18,704	162	49	25.3	643	77.8	23.7	219.3	66.9
4	38,880	17,636	171	52	27.1	687	82.5	25.2	301.9	92.0
5	36,779	16,683	181	55	28.8	732	87.3	26.6	389.1	118.6
6	34,893	15,827	191	58	30.6	777	92.0	28.0	481.1	146.6
7	33,191	15,055	201	61	32.4	822	96.7	29.5	577.8	176.1

Third Drum – 7/8 in (22mm) Wire Rope

Rope Layer	Maximum Line Pull		No Load Line Speed		Full Load Line Speed		Pitch Diameter		Layer		Total	
	lb	kg	ft/min	m/min	ft/min	m/min	in	mm	ft	m	ft	m
1	20,555	9 324	272	82.9	242	73.8	20.5	521	134	40.8	134	40.8
2	18,933	8 588	295	89.9	263	80.2	22.2	564	145	44.2	279	85.0
3	17,552	7 962	318	96.9	284	86.6	24.0	610	156	47.5	435	132.6
4	16,359	7 420	341	103.9	304	92.7	25.7	653	168	51.2	603	183.8
5	15,318	6 948	365	111.3	325	99.1	27.5	699	179	54.6	782	238.4

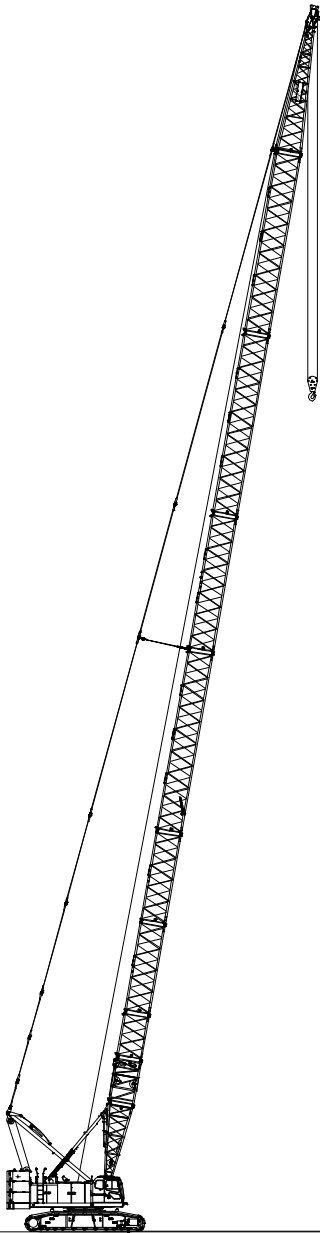
Wire Rope Application	Diameter		Type	Max. Permissible Load		Wire Rope Descriptions
	in	mm		lb	kg	
Boom Hoist	7/8	22	LB	25,029	11 353	6 Strand, Compacted Strand, Swaged, Preformed, I.W.R.C., Right Lay, Regular Lay
Front Hoist	1.02	26	ZB	29,200	13 245	34 X 7 Rotation Resistant – Extra Improved Plow Steel – Right Regular Lay or Right Lang Lay
Third Drum (Optional)	7/8	22	RB	17,520	7 947	19 X 19 Rotation Resistant Compacted Strand – High Strength – Preformed, Right Regular Lay
Rear Drum	1.02	26	ZB	29,200	13 245	34 X 7 Rotation Resistant – Extra Improved Plow Steel – Right Regular Lay or Right Lang Lay

Working Areas

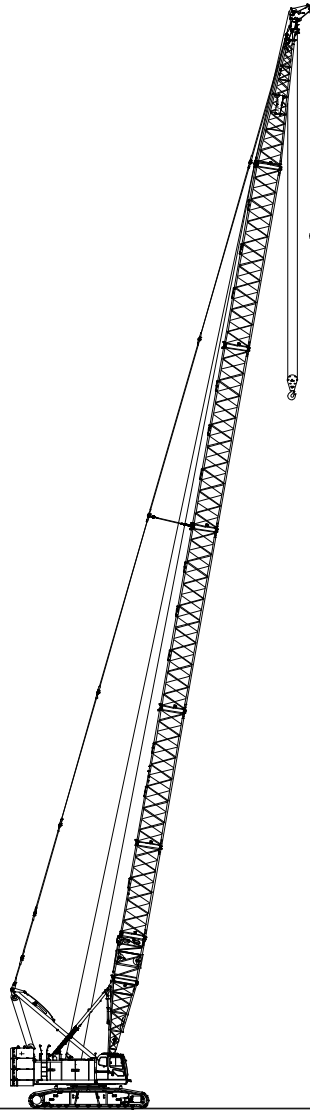


Note: These Lines Determine The Limiting Position Of Any Load For Operation Within Working Areas Indicated.

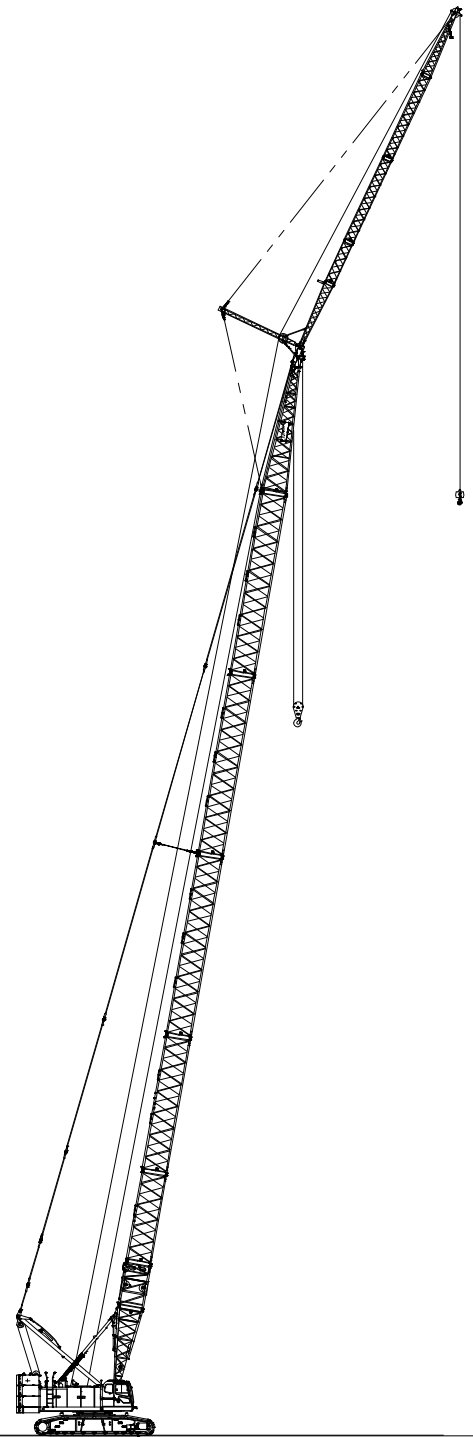
Attachments



**50–260 ft (15.24–79.25m)
Main Boom**



**50–230 ft (15.24–70.10m)
Main Boom With Tip Extension**



**50–230 ft (15.24–70.10m)
Main Boom With
30–80 ft (9.14–24.38m) Jib**

Main Boom Make-up

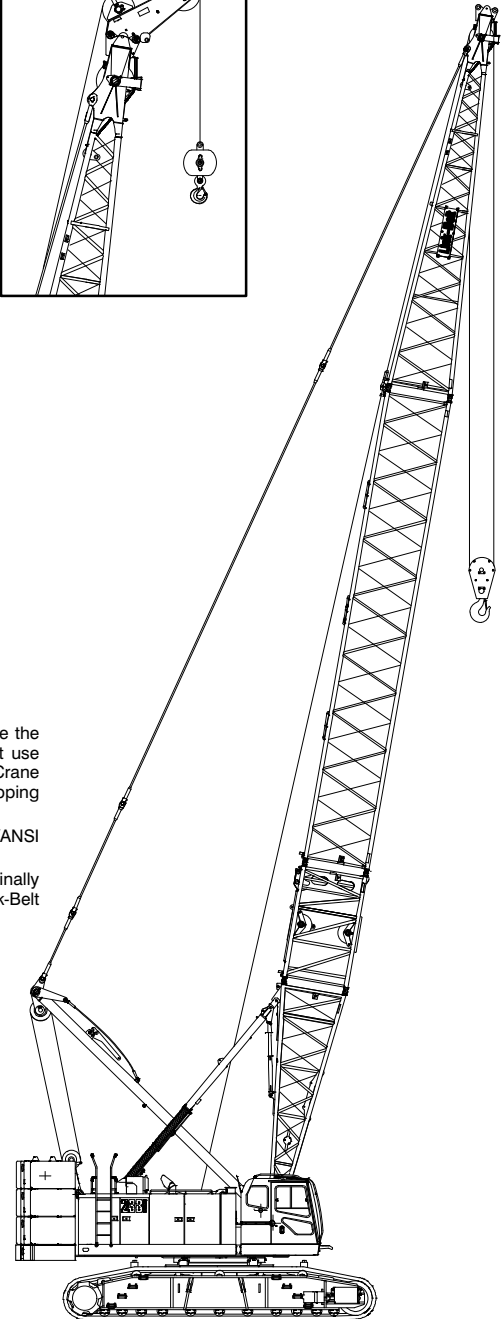
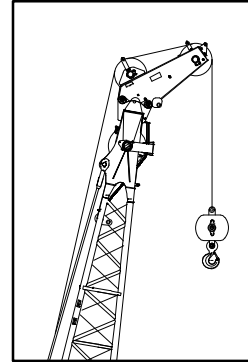
Boom Length ft (m)	Boom Extensions ft (m)				
	Self Assy Section*	10 (3.05)	20 (6.14)	30 (9.10)	40 (12.19)
60 (18.29)	1				
70 (21.34)	1	1			
80 (24.38)	1		1		
90 (27.43)	1			1	
100 (30.48)	1				1
110 (33.53)	1	1			1
120 (36.58)	1		1		1
130 (39.62)	1			1	1
140 (42.67)	1				2
150 (45.72)	1	1			2
160 (48.77)	1		1		2
170 (51.82)	1			1	2
180 (54.86)	1				3
190 (57.91)	1	1			3
200 (60.96)	1		1		3
210 (64.01)	1			1	3
220 (67.06)	1	1		1	3
230 (70.10)	1		1	1	3
240 (73.15)	1	1	1	1	3
250 (76.20)	1		2	1	3
260 (79.25)	1	1	2	1	3

* 10 ft (3.05m) self assembly section.

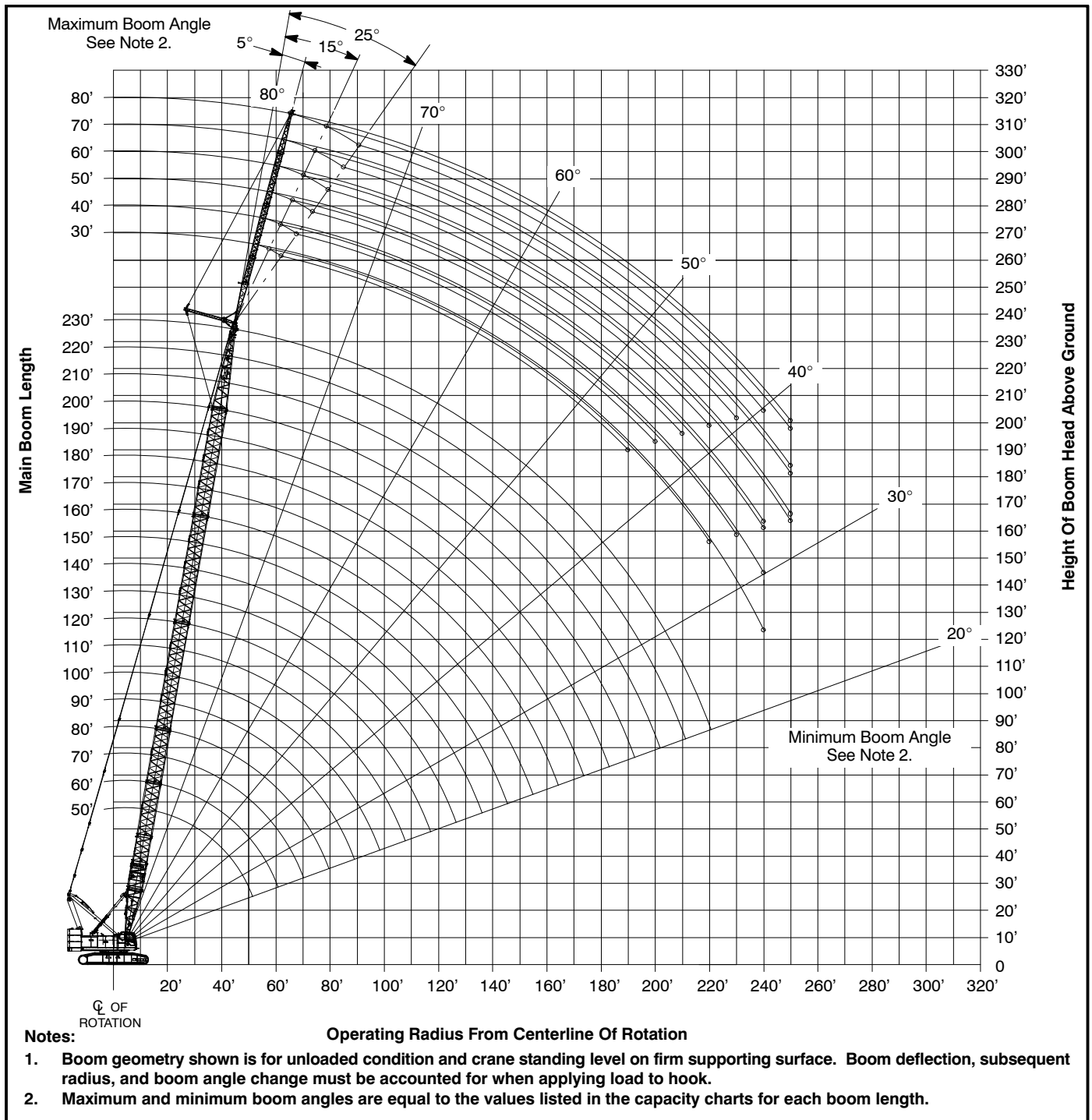
Notes:

- Capacities shown are in kips/metric tons (1 kip = 1,000 lb / 1 metric ton = 0.45 kips) and are not more than 75% of the tipping loads with the crane standing level on firm supporting surface. A deduction must be made from these capacities for weight of hook block, hook ball, sling, grapple, load weighing device, etc. When using main hook while jib or tip extension is attached, reduce capacities by values shown in Crane Rating Manual. See Operator's Manual for all limitations when raising or lowering attachment.
- The capacities in the shaded areas are based on structural strength. The capacities in the non-shaded areas are based on stability ratings.
- For recommended reeving, parts of line, wire rope type, and wire rope inspection, see Wire Rope Capacity Chart, Operator's Manual, and Parts Manual.
- Load ratings are based on freely suspended loads and make no allowances for such factors as the effect of the wind, ground conditions, and operating speeds. The operator shall therefore reduce load ratings in order to take these conditions into account. Refer to the Crane Rating Manual for Wind Speed Restrictions.
- The 26 ft (7.92m) live mast must be used for all capacities listed.
- The least stable rated condition is over the side.
- Booms must be erected and lowered over the end for maximum stability.
- Main boom length must not exceed 260 ft (79.25m).
- Do not operate at radii and boom lengths where the Crane Rating Manual lists no capacity. Do not use longer booms or jibs than those listed in the Crane Rating Manual. Any of the above can cause a tipping condition, or boom and jib failure.
- These capacities are in compliance with ASME/ANSI B30.5 at date of manufacture.
- These capacities apply only to the crane as originally manufactured and normally equipped by Link-Belt Construction Equipment Company.

Optional Auxiliary Tip Extension



Main Boom Working Range Diagram



Main Boom Load Charts

Main Boom Lift Capacity Chart – 360° Rotation ABCD = 107,600 lb (48 807kg) Counterweight [All capacities are listed in kips (mt)]												
Load Radius ft (m)	Boom Length - ft (m)											Load Radius ft (m)
	50 (15.2)	60 (18.3)	70 (21.3)	80 (24.4)	90 (27.4)	100 (30.5)	110 (33.5)	120 (36.6)	130 (39.6)	140 (42.7)	150 (45.7)	
14 (4.3)	300.0 (136.1)											14 (4.3)
15 (4.6)	287.7 (130.5)	273.4 (124.0)										15 (4.6)
16 (4.9)	271.0 (122.9)	269.1 (122.1)										16 (4.9)
17 (5.2)	256.2 (116.2)	254.1 (115.3)	240.4 (109.0)									17 (5.2)
18 (5.5)	242.8 (110.1)	240.8 (109.2)	236.6 (107.3)									18 (5.5)
19 (5.8)	230.7 (104.6)	228.8 (103.8)	228.1 (103.5)	213.9 (97.0)								19 (5.8)
20 (6.1)	219.8 (99.7)	218.1 (98.9)	217.4 (98.6)	210.6 (95.5)								20 (6.1)
25 (7.6)	177.4 (80.5)	175.9 (79.8)	175.5 (79.6)	175.0 (79.4)	174.4 (79.1)	167.7 (76.1)	155.2 (70.4)					25 (7.6)
30 (9.1)	138.9 (63.0)	138.5 (62.8)	138.6 (62.9)	138.6 (62.9)	138.5 (62.8)	138.3 (62.7)	138.2 (62.7)	136.6 (62.0)	126.2 (57.2)	117.6 (53.3)		30 (9.1)
35 (10.7)	111.2 (50.4)	110.7 (50.2)	110.8 (50.3)	110.8 (50.3)	110.7 (50.2)	110.5 (50.1)	110.4 (50.1)	110.2 (50.0)	110.0 (49.9)	109.8 (49.8)	104.7 (47.5)	35 (10.7)
40 (12.2)	92.5 (42.0)	92.0 (41.7)	92.0 (41.7)	92.0 (41.7)	91.9 (41.7)	91.8 (41.6)	91.6 (41.5)	91.4 (41.5)	91.2 (41.4)	91.0 (41.3)	90.8 (41.2)	40 (12.2)
50 (15.2)	68.6 (31.1)	68.0 (30.8)	68.1 (30.9)	68.1 (30.9)	67.9 (30.8)	67.8 (30.8)	67.6 (30.7)	67.4 (30.6)	67.1 (30.4)	66.9 (30.3)	66.7 (30.3)	50 (15.2)
60 (18.3)		53.5 (24.3)	53.7 (24.4)	53.6 (24.3)	53.5 (24.3)	53.4 (24.2)	53.2 (24.1)	53.0 (24.0)	52.8 (23.9)	52.6 (23.9)	52.3 (23.7)	60 (18.3)
70 (21.3)			43.8 (19.9)	43.8 (19.9)	43.7 (19.8)	43.6 (19.8)	43.4 (19.7)	43.2 (19.6)	43.0 (19.5)	42.7 (19.4)	42.5 (19.3)	70 (21.3)
80 (24.4)					36.7 (16.6)	36.6 (16.6)	36.4 (16.5)	36.1 (16.4)	35.9 (16.3)	35.7 (16.2)	35.4 (16.1)	80 (24.4)
90 (27.4)						31.4 (14.2)	31.2 (14.2)	31.0 (14.1)	30.8 (14.0)	30.6 (13.9)	30.4 (13.8)	90 (27.4)
100 (30.5)							27.1 (12.3)	26.9 (12.2)	26.7 (12.1)	26.5 (12.0)	26.2 (11.9)	100 (30.5)
110 (33.5)								23.5 (10.7)	23.3 (10.6)	23.1 (10.5)	22.9 (10.4)	110 (33.5)
120 (36.6)									20.6 (9.3)	20.4 (9.3)	20.1 (9.1)	120 (36.6)
130 (39.6)										18.1 (8.2)	17.9 (8.1)	130 (39.6)
140 (42.7)											15.9 (7.2)	140 (42.7)

This material is supplied for reference use only. Operator must refer to in-cab Crane Rating Manual and Operator's Manual to determine allowable crane lifting capacities and assembly and operating procedures.

Main Boom Lift Capacity Chart — 360° Rotation
ABCD = 107,600 lb (48 807kg) Counterweight
[All capacities are listed in kips (mt)]

Load Radius ft (m)	Boom Length ft (m)											Load Radius ft (m)
	160 (48.8)	170 (51.8)	180 (54.9)	190 (57.9)	200 (61.0)	210 (64.0)	220 (57.9)	230 (61.0)	240 (64.0)	250 (61.0)	260 (64.0)	
35 (10.7)	97.8 (44.4)	90.2 (40.9)										35 (10.7)
40 (12.2)	90.6 (41.1)	86.2 (39.1)	79.6 (36.1)	70.7 (32.1)	62.5 (28.3)							40 (12.2)
50 (15.2)	66.4 (30.1)	66.1 (30.0)	65.9 (29.9)	65.6 (29.8)	60.1 (27.3)	53.4 (24.2)	47.5 (21.5)	42.7 (19.4)	38.4 (17.4)	34.3 (15.6)	30.3 (13.7)	50 (15.2)
60 (18.3)	52.1 (23.6)	51.8 (23.5)	51.5 (23.4)	51.3 (23.3)	51.0 (23.1)	48.3 (21.9)	43.3 (19.6)	38.6 (17.5)	34.5 (15.6)	30.4 (13.8)	27.4 (12.4)	60 (18.3)
70 (21.3)	42.2 (19.1)	41.9 (19.0)	41.7 (18.9)	41.4 (18.8)	41.1 (18.6)	40.8 (18.5)	38.9 (17.6)	34.7 (15.7)	30.5 (13.8)	27.3 (12.4)	24.6 (11.2)	70 (21.3)
80 (24.4)	35.1 (15.9)	34.9 (15.8)	34.6 (15.7)	34.3 (15.6)	34.0 (15.4)	33.7 (15.3)	33.4 (15.1)	30.7 (13.9)	27.4 (12.4)	24.7 (11.2)	22.1 (10.0)	80 (24.4)
90 (27.4)	30.1 (13.7)	29.9 (13.6)	29.6 (13.4)	29.3 (13.3)	29.1 (13.2)	28.8 (13.1)	28.5 (12.9)	27.8 (12.6)	24.6 (11.2)	22.2 (10.1)	19.8 (9.0)	90 (27.4)
100 (30.5)	26.0 (11.8)	25.7 (11.7)	25.4 (11.5)	25.2 (11.4)	24.9 (11.3)	24.6 (11.2)	24.3 (11.0)	23.9 (10.8)	22.5 (10.2)	19.9 (9.0)	17.8 (8.1)	100 (30.5)
110 (33.5)	22.6 (10.3)	22.4 (10.2)	22.1 (10.0)	21.8 (9.9)	21.6 (9.8)	21.3 (9.7)	21.0 (9.5)	20.6 (9.3)	20.2 (9.2)	17.9 (8.1)	16.0 (7.3)	110 (33.5)
120 (36.6)	19.9 (9.0)	19.6 (8.9)	19.4 (8.8)	19.1 (8.7)	18.8 (8.5)	18.5 (8.4)	18.2 (8.3)	17.8 (8.1)	17.5 (7.9)	16.3 (7.4)	14.5 (6.6)	120 (36.6)
130 (39.6)	17.6 (8.0)	17.4 (7.9)	17.1 (7.8)	16.8 (7.6)	16.5 (7.5)	16.2 (7.3)	16.0 (7.3)	15.5 (7.0)	15.2 (6.9)	14.8 (6.7)	13.0 (5.9)	130 (39.6)
140 (42.7)	15.7 (7.1)	15.4 (7.0)	15.1 (6.8)	14.9 (6.8)	14.6 (6.6)	14.3 (6.5)	14.0 (6.4)	13.5 (6.1)	13.3 (6.0)	13.0 (5.9)	11.9 (5.4)	140 (42.7)
150 (45.7)	14.0 (6.4)	13.8 (6.3)	13.5 (6.1)	13.2 (6.0)	12.9 (5.9)	12.6 (5.7)	12.4 (5.6)	11.9 (5.4)	11.6 (5.3)	11.3 (5.1)	10.8 (4.9)	150 (45.7)
160 (48.8)		12.3 (5.6)	12.1 (5.5)	11.8 (5.4)	11.5 (5.2)	11.2 (5.1)	10.9 (4.9)	10.4 (4.7)	10.1 (4.6)	9.9 (4.5)	9.6 (4.4)	160 (48.8)
170 (51.8)			10.8 (4.9)	10.5 (4.8)	10.2 (4.6)	9.9 (4.5)	9.7 (4.4)	9.2 (4.2)	8.9 (4.0)	8.6 (3.9)	8.3 (3.8)	170 (51.8)
180 (54.9)				9.4 (4.3)	9.1 (4.1)	8.8 (4.0)	8.5 (3.9)	8.0 (3.6)	7.8 (3.5)	7.5 (3.4)	7.2 (3.3)	180 (54.9)
190 (57.9)					8.1 (3.7)	7.8 (3.5)	7.4 (3.4)	7.1 (3.2)	6.8 (3.1)	6.5 (2.9)	6.2 (2.8)	190 (57.9)
200 (61.0)						6.7 (3.0)	6.3 (2.9)	6.2 (2.8)	5.9 (2.7)	5.6 (2.5)	5.3 (2.4)	200 (61.0)
210 (64.0)							5.3 (2.4)	5.4 (2.4)	5.1 (2.3)	4.8 (2.2)	4.5 (2.0)	210 (64.0)
220 (67.1)								4.7 (2.1)	4.4 (2.0)	4.1 (1.9)	3.8 (1.7)	220 (67.1)
230 (70.1)										3.4 (1.5)	3.1 (1.4)	230 (70.1)

This material is supplied for reference use only. Operator must refer to in-cab Crane Rating Manual and Operator's Manual to determine allowable crane lifting capacities and assembly and operating procedures.

Tubular Main Boom + 30 ft (9.14m) Offset Tube Jib -- 360° Rotation
ABCD = 107,600 lb (48 807kg) Counterweight
[All capacities are listed in kips (mt)]

Load Radius ft (m)	5° Offset					Load Radius ft (m)	15° Offset					Load Radius ft (m)	25° Offset				
	Boom Length – ft (m)						Boom Length – ft (m)						Boom Length – ft (m)				
	50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)		50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)		50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)
25 (7.6)	58.4 (26.5)					25 (7.6)						25 (7.6)					
30 (9.1)	58.4 (26.5)	58.4 (26.5)				30 (9.1)	57.0 (25.9)					30 (9.1)					
35 (10.7)	58.3 (26.4)	58.4 (26.5)				35 (10.7)	55.6 (25.2)	56.3 (25.5)				35 (10.7)	42.7 (19.4)				
40 (12.2)	56.7 (25.7)	58.4 (26.5)	56.5 (25.6)			40 (12.2)	50.0 (22.7)	55.4 (25.1)				40 (12.2)	39.2 (17.8)	44.8 (20.3)			
50 (15.2)	48.1 (21.8)	56.5 (25.6)	55.0 (24.9)	38.9 (17.6)		50 (15.2)	41.3 (18.7)	52.8 (23.9)	52.2 (23.7)			50 (15.2)	33.8 (15.3)	39.8 (18.1)	44.4 (20.1)		
60 (18.3)	39.6 (18.0)	54.1 (24.5)	52.8 (23.9)	37.9 (17.2)	24.0 (10.9)	60 (18.3)	35.4 (16.1)	45.9 (20.8)	51.2 (23.2)	36.6 (16.6)		60 (18.3)	32.0 (14.5)	35.9 (16.3)	40.8 (18.5)	33.9 (15.4)	
70 (21.3)	33.8 (15.3)	44.3 (20.1)	42.9 (19.5)	36.9 (16.7)	23.3 (10.6)	70 (21.3)	32.1 (14.6)	40.7 (18.5)	43.3 (19.6)	35.5 (16.1)	23.3 (10.6)	70 (21.3)		32.9 (14.9)	37.8 (17.1)	32.9 (14.9)	19.3 (8.8)
80 (24.4)	32.1 (14.6)	37.3 (16.9)	35.8 (16.2)	34.4 (15.6)	22.6 (10.3)	80 (24.4)		36.7 (16.6)	36.1 (16.4)	34.5 (15.6)	22.6 (10.3)	80 (24.4)		32.0 (14.5)	35.3 (16.0)	30.0 (13.6)	18.6 (8.4)
90 (27.4)		31.9 (14.5)	30.8 (14.0)	29.4 (13.3)	21.9 (9.9)	90 (27.4)		31.9 (14.5)	31.0 (14.1)	29.7 (13.5)	21.8 (9.9)	90 (27.4)		31.1 (14.1)	31.3 (14.2)	29.3 (13.3)	18.0 (8.2)
100 (30.5)		28.0 (12.7)	26.6 (12.1)	25.2 (11.4)	21.2 (9.6)	100 (30.5)		27.9 (12.7)	26.7 (12.1)	25.5 (11.6)	21.1 (9.6)	100 (30.5)			27.0 (12.2)	25.8 (11.7)	17.5 (7.9)
110 (33.5)		24.6 (11.2)	23.3 (10.6)	21.8 (9.9)	20.6 (9.3)	110 (33.5)			23.3 (10.6)	22.1 (10.0)	20.5 (9.3)	110 (33.5)			23.5 (10.7)	22.3 (10.1)	17.0 (7.7)
120 (36.6)			20.5 (9.3)	19.1 (8.7)	17.8 (8.1)	120 (36.6)			20.6 (9.3)	19.3 (8.8)	19.9 (9.0)	120 (36.6)			20.7 (9.4)	19.5 (8.8)	16.5 (7.5)
130 (39.6)			18.2 (8.3)	16.8 (7.6)	15.5 (7.0)	130 (39.6)			18.2 (8.3)	16.9 (7.7)	18.2 (8.3)	130 (39.6)			18.4 (8.3)	17.1 (7.8)	16.1 (7.3)
140 (42.7)			16.3 (7.4)	14.8 (6.7)	13.5 (6.1)	140 (42.7)			16.3 (7.4)	14.9 (6.8)	15.8 (7.2)	140 (42.7)				15.1 (6.8)	14.5 (6.6)
150 (45.7)			14.6 (6.6)	13.2 (6.0)	11.9 (5.4)	150 (45.7)				13.2 (6.0)	13.8 (6.3)	150 (45.7)				13.4 (6.1)	12.7 (5.8)
160 (48.8)			13.2 (6.0)	11.5 (5.2)	10.2 (4.6)	160 (48.8)				11.5 (5.2)	12.1 (5.5)	160 (48.8)				11.7 (5.3)	11.2 (5.1)
170 (51.8)				10.0 (4.5)	8.8 (4.0)	170 (51.8)				10.0 (4.5)	10.5 (4.8)	170 (51.8)					9.6 (4.4)
180 (54.9)				8.7 (3.9)	7.5 (3.4)	180 (54.9)				8.7 (3.9)	9.0 (4.1)	180 (54.9)					8.3 (3.8)
190 (57.9)				7.6 (3.4)	6.3 (2.9)	190 (57.9)				7.5 (3.4)	7.7 (3.5)	190 (57.9)					7.1 (3.2)
200 (61.0)				6.5 (2.9)	5.3 (2.4)	200 (61.0)					6.5 (2.9)	200 (61.0)					6.0 (2.7)
210 (64.0)					4.4 (2.0)	210 (64.0)					5.5 (2.5)	210 (64.0)					
220 (67.1)					3.5 (1.6)	220 (67.1)					4.5 (2.0)	220 (67.1)					
230 (70.1)					2.7 (1.2)	230 (70.1)					3.6 (1.6)	230 (70.1)					
240 (73.2)					2.0 (0.9)	240 (73.2)						240 (73.2)					

This material is supplied for reference use only. Operator must refer to in-cab Crane Rating Manual and Operator's Manual to determine allowable crane lifting capacities and assembly and operating procedures.

Tubular Main Boom + 60 ft (18.28m) Offset Tube Jib -- 360° Rotation																	
ABCD = 107,600 lb (48 807kg) Counterweight																	
[All capacities are listed in kips (mt)]																	
Load Radius ft (m)	5° Offset					Load Radius ft (m)	15° Offset					Load Radius ft (m)	25° Offset				
	Boom Length – ft (m)						Boom Length – ft (m)						Boom Length – ft (m)				
	50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)		50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)		50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)
30 (9.1)	31.3 (14.2)					30 (9.1)						30 (9.1)					
35 (10.7)	30.4 (13.8)					35 (10.7)						35 (10.7)					
40 (12.2)	29.5 (13.4)	30.0 (13.6)				40 (12.2)	28.0 (12.7)					40 (12.2)					
50 (15.2)	27.9 (12.7)	28.8 (13.1)	28.2 (12.8)	25.4 (11.5)		50 (15.2)	26.6 (12.1)	27.1 (12.3)				50 (15.2)	23.3 (10.6)				
60 (18.3)	26.5 (12.0)	27.7 (12.6)	27.5 (12.5)	24.8 (11.2)		60 (18.3)	24.6 (11.2)	26.2 (11.9)	25.8 (11.7)			60 (18.3)	20.3 (9.2)	22.7 (10.3)			
70 (21.3)	23.9 (10.8)	26.7 (12.1)	26.7 (12.1)	24.3 (11.0)	18.4 (8.3)	70 (21.3)	21.4 (9.7)	25.3 (11.5)	25.2 (11.4)	22.9 (10.4)		70 (21.3)	18.0 (8.2)	20.5 (9.3)	22.6 (10.3)		
80 (24.4)	20.7 (9.4)	25.8 (11.7)	26.1 (11.8)	23.8 (10.8)	17.9 (8.1)	80 (24.4)	18.9 (8.6)	23.2 (10.5)	24.6 (11.2)	22.5 (10.2)	16.7 (7.6)	80 (24.4)	16.3 (7.4)	18.8 (8.5)	21.0 (9.5)	19.0 (8.6)	
90 (27.4)	18.2 (8.3)	24.4 (11.1)	25.5 (11.6)	23.4 (10.6)	17.5 (7.9)	90 (27.4)	17.0 (7.7)	21.0 (9.5)	24.1 (10.9)	22.2 (10.1)	16.3 (7.4)	90 (27.4)	14.9 (6.8)	17.4 (7.9)	19.6 (8.9)	18.7 (8.5)	
100 (30.5)	16.3 (7.4)	21.8 (9.9)	24.9 (11.3)	22.4 (10.2)	17.0 (7.7)	100 (30.5)	15.5 (7.0)	19.3 (8.8)	23.2 (10.5)	21.8 (9.9)	15.8 (7.2)	100 (30.5)		16.2 (7.3)	18.4 (8.3)	18.5 (8.4)	
110 (33.5)		19.7 (8.9)	23.9 (10.8)	19.7 (8.9)	16.5 (7.5)	110 (33.5)		17.8 (8.1)	21.5 (9.8)	21.5 (9.8)	15.4 (7.0)	110 (33.5)		15.2 (6.9)	17.4 (7.9)	18.2 (8.3)	
120 (36.6)		18.1 (8.2)	21.1 (9.6)	17.4 (7.9)	16.1 (7.3)	120 (36.6)		16.6 (7.5)	20.1 (9.1)	20.2 (9.2)	15.0 (6.8)	120 (36.6)		14.4 (6.5)	16.5 (7.5)	18.0 (8.2)	
130 (39.6)		16.7 (7.6)	18.8 (8.5)	15.4 (7.0)	15.6 (7.1)	130 (39.6)		15.5 (7.0)	18.9 (8.6)	17.8 (8.1)	14.6 (6.6)	130 (39.6)			15.7 (7.1)	17.4 (7.9)	
140 (42.7)		15.5 (7.0)	16.9 (7.7)	13.7 (6.2)	14.2 (6.4)	140 (42.7)			17.1 (7.8)	15.8 (7.2)	14.2 (6.4)	140 (42.7)			15.1 (6.8)	16.2 (7.3)	
150 (45.7)			15.2 (6.9)	12.3 (5.6)	12.5 (5.7)	150 (45.7)			15.3 (6.9)	14.0 (6.4)	13.0 (5.9)	150 (45.7)			14.5 (6.6)	14.4 (6.5)	
160 (48.8)			13.8 (6.3)	10.8 (4.9)	10.9 (4.9)	160 (48.8)			13.8 (6.3)	12.5 (5.7)	11.4 (5.2)	160 (48.8)			14.0 (6.4)	12.8 (5.8)	
170 (51.8)			12.5 (5.7)	9.5 (4.3)	9.4 (4.3)	170 (51.8)			12.5 (5.7)	11.1 (5.0)	9.9 (4.5)	170 (51.8)				11.5 (5.2)	
180 (54.9)			11.4 (5.2)	8.4 (3.8)	8.1 (3.7)	180 (54.9)				9.7 (4.4)	8.6 (3.9)	180 (54.9)				10.1 (4.6)	
190 (57.9)				7.3 (3.3)	7.0 (3.2)	190 (57.9)				8.5 (3.9)	7.4 (3.4)	190 (57.9)				8.8 (4.0)	
200 (61.0)				6.4 (2.9)	6.0 (2.7)	200 (61.0)				7.5 (3.4)	6.3 (2.9)	200 (61.0)				6.7 (3.0)	
210 (64.0)				5.5 (2.5)	5.0 (2.3)	210 (64.0)				6.5 (2.9)	5.4 (2.4)	210 (64.0)				5.7 (2.6)	
220 (67.1)				4.7 (2.1)	4.2 (1.9)	220 (67.1)					4.5 (2.0)	220 (67.1)				4.7 (2.1)	
230 (70.1)					3.4 (1.5)	230 (70.1)					3.7 (1.7)	230 (70.1)					
240 (73.2)					2.7 (1.2)	240 (73.2)					3.0 (1.4)	240 (73.2)					
250 (76.2)					2.1 (1.0)	250 (76.2)					2.3 (1.0)	250 (76.2)					

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Tubular Main Boom + 80 ft (24.38m) Offset Tube Jib -- 360° Rotation
ABCD = 107,600 lb (48 807kg) Counterweight
[All capacities are listed in kips (mt)]

Load Radius ft (m)	5° Offset					Load Radius ft (m)	15° Offset					Load Radius ft (m)	25° Offset				
	Boom Length – ft (m)						Boom Length – ft (m)						Boom Length – ft (m)				
	50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)		50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)		50 (15.2)	90 (27.4)	140 (42.7)	190 (57.9)	230 (70.1)
35 (10.7)	22.3 (10.1)					35 (10.7)						35 (10.7)					
40 (12.2)	21.6 (9.8)					40 (12.2)						40 (12.2)					
50 (15.2)	20.5 (9.3)	20.9 (9.5)	20.6 (9.3)			50 (15.2)	19.5 (8.8)					50 (15.2)	23.3 (10.6)				
60 (18.3)	19.5 (8.8)	20.1 (9.1)	20.0 (9.1)	18.6 (8.4)		60 (18.3)	18.6 (8.4)	19.0 (8.6)				60 (18.3)	20.3 (9.2)				
70 (21.3)	18.5 (8.4)	19.4 (8.8)	19.4 (8.8)	18.4 (8.3)	15.0 (6.8)	70 (21.3)	17.8 (8.1)	18.3 (8.3)	18.2 (8.3)			70 (21.3)	18.0 (8.2)	16.4 (7.4)			
80 (24.4)	17.5 (7.9)	18.7 (8.5)	18.9 (8.6)	18.0 (8.2)	14.6 (6.6)	80 (24.4)	15.8 (14.1)	17.7 (8.0)	17.8 (8.1)	16.3 (7.4)	13.2 (6.0)	80 (24.4)	16.3 (7.4)	14.9 (6.8)	15.8 (7.2)		
90 (27.4)	15.4 (7.0)	18.1 (8.2)	18.4 (8.3)	17.7 (8.0)	14.3 (6.5)	90 (27.4)	17.0 (12.8)	16.9 (7.7)	17.3 (7.8)	16.2 (7.3)	12.9 (5.9)	90 (27.4)	14.9 (6.8)	13.8 (6.3)	15.1 (6.8)	13.1 (5.9)	
100 (30.5)	13.7 (6.2)	17.5 (7.9)	18.0 (8.2)	17.3 (7.8)	14.0 (6.4)	100 (30.5)	15.5 (11.7)	15.4 (7.0)	16.9 (7.7)	16.0 (7.3)	12.6 (5.7)	100 (30.5)		12.8 (5.8)	14.2 (6.4)	13.0 (5.9)	10.6 (4.8)
110 (33.5)	12.4 (5.6)	16.0 (7.3)	17.5 (7.9)	17.0 (7.7)	13.6 (6.2)	110 (33.5)	10.9 (11.7)	14.2 (6.4)	16.6 (7.5)	15.8 (7.2)	12.3 (5.6)	110 (33.5)		11.9 (5.4)	13.4 (6.1)	12.9 (5.9)	10.4 (4.7)
120 (36.6)	11.3 (5.1)	14.6 (6.6)	17.1 (7.8)	16.6 (7.5)	13.3 (6.0)	120 (36.6)		13.1 (5.9)	15.6 (7.1)	15.6 (7.1)	12.1 (5.5)	120 (36.6)		11.2 (5.1)	12.6 (5.7)	12.8 (5.8)	10.2 (4.6)
130 (39.6)		13.4 (6.1)	16.7 (7.6)	16.3 (7.4)	13.0 (5.9)	130 (39.6)		12.3 (5.6)	14.6 (6.6)	15.5 (7.0)	11.8 (5.4)	130 (39.6)		10.6 (4.8)	12.0 (5.4)	12.7 (5.8)	10.0 (4.5)
140 (42.7)		12.4 (5.6)	15.8 (7.2)	15.7 (7.1)	12.7 (5.8)	140 (42.7)		11.5 (5.2)	13.7 (6.2)	15.3 (6.9)	11.6 (5.3)	140 (42.7)		10.1 (4.6)	11.4 (5.2)	12.5 (5.7)	9.8 (4.4)
150 (45.7)		11.6 (5.3)	14.7 (6.7)	14.0 (6.4)	12.4 (5.6)	150 (45.7)		10.9 (4.9)	13.0 (5.9)	14.4 (6.5)	11.3 (5.1)	150 (45.7)			11.0 (5.0)	12.0 (5.4)	9.7 (4.4)
160 (48.8)		10.9 (4.9)	13.7 (6.2)	12.5 (5.7)	11.2 (5.1)	160 (48.8)			12.3 (5.6)	12.9 (5.9)	11.1 (5.0)	160 (48.8)			10.5 (4.8)	11.5 (5.2)	9.5 (4.3)
170 (51.8)			12.7 (5.8)	11.2 (5.1)	9.8 (4.4)	170 (51.8)			11.7 (5.3)	11.6 (5.3)	10.5 (4.8)	170 (51.8)			10.2 (4.6)	11.1 (5.0)	9.3 (4.2)
180 (54.9)			11.6 (5.3)	9.9 (4.5)	8.5 (3.9)	180 (54.9)			11.2 (5.1)	10.3 (4.7)	9.1 (4.1)	180 (54.9)			9.8 (4.4)	10.7 (4.9)	9.2 (4.2)
190 (57.9)			10.6 (4.8)	8.7 (3.9)	7.3 (3.3)	190 (57.9)			10.7 (4.9)	9.1 (4.1)	7.9 (3.6)	190 (57.9)				9.5 (4.3)	8.4 (3.8)
200 (61.0)			9.7 (4.4)	7.7 (3.5)	6.3 (2.9)	200 (61.0)				8.0 (3.6)	6.8 (3.1)	200 (61.0)				8.3 (3.8)	7.3 (3.3)
210 (64.0)				6.7 (3.0)	5.3 (2.4)	210 (64.0)				7.0 (3.2)	5.8 (2.6)	210 (64.0)				7.3 (3.3)	6.3 (2.9)
220 (67.1)				5.9 (2.7)	4.5 (2.0)	220 (67.1)				6.1 (2.8)	4.9 (2.2)	220 (67.1)					5.3 (2.4)
230 (70.1)				5.1 (2.3)	3.7 (1.7)	230 (70.1)				5.3 (2.4)	4.1 (1.9)	230 (70.1)					4.5 (2.0)
240 (73.2)				4.4 (2.0)	3.0 (1.4)	240 (73.2)					3.4 (1.5)	240 (73.2)					3.7 (1.7)
250 (76.2)				3.7 (1.7)	2.4 (1.1)	250 (76.2)					2.7 (1.2)	250 (76.2)					

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